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Washington Mill Survey 2014

Series Report #23

PUBLISHED DECEMBER 2015



Acknowledgements

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Cover photographs

Left: A view through the jaws of a log loader at the A&M log yard in Hoquiam.

Right: A log deck.

Both photos courtesy of Dani Andrews Photography.

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2014 Washington Mill Survey

Executive Summary

The 2014 Washington Mill Survey is a voluntary census of all primary wood product mills in Washington State for the production year of 2014. Conducted by the Washington Department of Natural Resources, the survey measures the health of one of Washington's oldest industries, which in 2014 was adapting to the slow recovery of the housing and construction industries. It includes analytical and statistical data of many aspects of manufacturing wood products. For instance, small and older mills have closed while others were built or purchased and re-tooled for higher capacity and efficiency.

Timber More than 3.6 billion board feet of timber were processed in Washington's mills or exported in 2014. Four-fifths of the total volume came from private forests (see table below). The largest contribution from publicly owned lands came from DNR-managed state forests (15 percent). Mills received logs from 32 of Washington's 39 counties with about half of the volume coming from Grays Harbor, Lewis, Clallam, Snohomish, Cowlitz, and Pacific counties. Oregon contributed 11 percent of the total volume, of which 82 percent was exported through the Port of Longview. Another 4 percent came from other states and British Columbia. The major species were Douglas-fir (60 percent) and hemlock (25 percent); Washington is the second largest producer of these softwood species. Other species include hardwoods, such as red alder, and eastern Washington pines.

10-year Trends Ten-year analyses show that the number of mills has continued to contract. Between 2006 and 2014 the number of mills declined from 137 to 97, down 29 percent. The most dramatic decline in 2014 was in the shake and shingle mills sector, which plummeted from 21 to 8 mills. Total production fell from 127,000 in 2008 to 27,000 squares in 2014, a decline of 79 percent. However, log exports continued a major upward trend, climbing above 1 billion board feet in 2014. Lumber production was higher in 2004 at the peak of the housing bubble, but since hitting a low point in 2006 consumption has increased 35 percent.

Updates Despite the reduction in mill operations, total production increased in several areas in 2014. Pulp mills produced 9 percent more paper and other products than in 2012. Washington sawmills' lumber production increased 9.2 percent to nearly 4 billion board feet, enough to frame about 245,000 homes. Enough plywood was produced (469 million sugare feet) to cover 8,100 NFL football fields, including endzones. The utility pole industry produced nearly twice as many poles in 2014 than in 2006. Numerous mills have replaced old large-diameter saws with equipment that can cut small logs, because more than 92 percent of logs delivered to mills are between 5 and 20 inches in diameter. Besides wood products, Washington mills produced about 5 million tons of wood and bark residues, which are primary sources of fiber for paper-making pulp mills and a potential source for research in biofuels.

Methodology This is the 23rd edition of the Washington Mill Survey since its inception in 1968. It is a voluntary census of primary log consuming operations: lumber, veneer and plywood, pulp, shake and shingle, log exports, post-pole-piling, and chip operations. Data are gathered over a four-month period through questionnaires and contact with mill managers and owners. For the 2014 survey, response rates fell to 76 percent due to numerous ownership changes and other concerns. In the past the response rate was above 95 percent. When research confirmed that non-responsive mills actually operated in 2014, missing data were inferred from the 2012 Mill Survey.

Log consumption (million board feet)

Original log owners (million board feet)

	2004	2014		2004	2014
Lumber	3,080	1,895	Forest industry	2,243	2,274
Veneer and plywood	291	262	Small private landowners	701	430
Export logs	545	1,139	Native American	636	190
Post-poles-pilings	22	39	Federal	69	119
Chips	281	228	State	521	543
Logs are not commonly used by	pulp and shake an	d shingle mills.	Other public	57	58

Economic areas used in this report

Throughout the Mill Survey these economic areas are used to indicate the locations of mill operations and forests where timber is harvested. An economic area is determined by the similarity of economic activity in the forest products industry. The boundaries of an economic area are not always drawn according to natural geographic features or county lines.



Mill Survey response rate declines

A hallmark of the Washington Mill Survey has been DNR's ability to gather nearly complete data from each of the major industry sectors, which adds to the accuracy and credibility of the report.

Usually only a few owners or managers opt out of participating. For the first time in its 45 year history, the Mill Survey's data gathering fell short of the near 100 percent goal achieved in previous editions.

The participation rate of the 2014 Mill Survey dropped to about 80 percent. One major reason was the high number of properties that changed ownerships. Several businesses even sold or purchased multiple facilities. In the midst of this corporate shuffle, it was difficult to assemble data.

To maintain data continuity and a high level of accuracy, we interpolated missing information based on previous responses and additional research.

Abbreviations and Conversions

A log's volume is measured in Scribner Scale which accounts for the narrowing width of a tree.

Lumber volume is called lumber tally.

A tree's Scribner Scale volume is usually less than its lumber tally. On average the conversion is 2:1 lumber tally for each board foot of Scribner logs.

Lumber (tally)

board foot (bf) = 12 inches x 12 inches x 1 inch mbf = 1 thousand board feet mmbf = 1 million board feet bbf = 1 billion board feet

Pulp (weight)

ton = 2,000 pound bone dry tons bone dry tons = 2,200 pounds (10% water)

1 mbf logs = 5 tons.8-hour capacity

Shake & Shingle (area)

1 square = 100 square feet 1 square = 4 bundles

10 squares = 1 mbf

Plywood and Veneer (area)

msf 3/8-inch basis = 1 thousand square feet 3/8-inch thick mmsf 3/8-inch basis = 1 million square feet 3/8-inch thick

Pend Whatcom Oreille San Ferry Okanogan Juan Skagit Stevens Island Clallam Snohomish Chelan Jefferson Douglas **Spokane** Kitsan Lincoln King Mason Gravs Harbor Grant **Kittitas** ++++ ■★ Pierce Adams Whitman ** Thurston Pacific Franklin Lewis Yakima Garfield Columbia Cowlitz . Walla Asotin Wahkiakum Walla Benton Skamania 444 Klickitat Clark Pulp Sawmill Shake and Shingle Mill Types Veneer and Plywood Chip Pole Log Export 6/17/2015

Wood processing mills by county

This map shows the counties where Washington's nearly 100 wood product mills operated in 2014. The symbols only indicate in which county each mill was located, not the specific location. **DNR GIS map/**Don Hiller, Cartographer

Grays Harbor County contributed the largest volume of timber for Washington's mills in 2014

More than 3 billion board feet of timber harvested from the state's public and private forests in 2014 were processed in Washington's wood product mills. One out of every eight logs came out of Grays Harbor County alone.

At left is a list of 32 counties that contributed wood for the seven primary wood product sectors. Timber harvesting is not exclusively a western Washington activity: 17 percent of all the timber processed in Washington mills came from 14 eastern Washington counties.

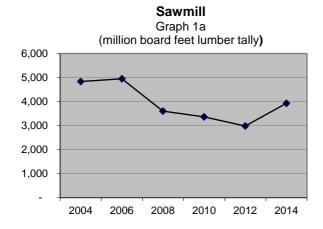
County volumes in thousand board feet

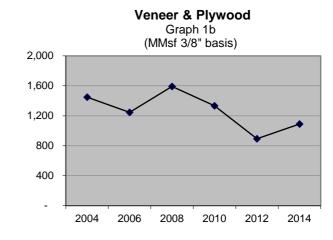
- 1. Grays Harbor 447,004
- 2. Lewis 329,243
- 3. Clallam 291.916
- 4. Snohomish 219,700
- 5. Cowlitz 217,933
- 6. Pacific 196,268
- 7. **Skagit** 148,783
- 8. **Stevens** 144,156
- 9. **Mason** 136,011
- 10. Jefferson 104,341
- 11. Thurston 100,444
- 12. Whatcom 98.335
- 13. Clark 91,489
- 14. Pierce 81.443
- 15. Klickitat 60,101
- 16. Wahkiakum 58,004

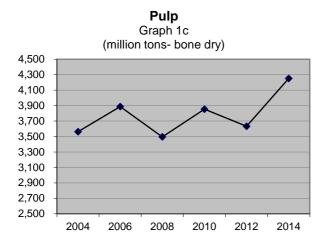
- 17. **King** 55,543
- 18. Yakima 49,960
- 19. Ferry 48,048
- 20. **Kitsap** 38,505
- 21. Okanogan 36,097
- 22. **Pend Oreille** 36,008
- 23. Skamania 31,308
- 24. Chelan 11,798
- 25. **Kittitas** 11,455
- 26. Spokane 10,699
- 27. Island 6,594
- 28. Lincoln 1.276
- 29. **San Juan** 1,250
- 30. Columbia 828
- 31. Garfield 667
- 32. Whitman 133

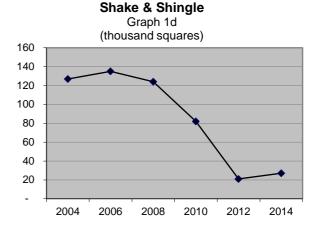
Graph 1 Production

Graphs 1a-f display total production by sectors. **Sawmills** (1a) Total volume of logs processed by sawmills finally picked up in 2014, perhaps reflecting modest improvements in the housing market and the economy in general. **Veneer & Plywood** (1b) After falling nearly 50% between 2008 and 2012, the sector rose nearly 40%. **Pulp mill** (1c) Production increased more than 15 percent. **Shake and shingle** (1d) Production increased slightly after dropping by two thirds in the last nine years. **Post, pole and piling mills** (1e) This sector sold more utility poles, in a trend that continued through the recession. **Log exports** (1f) After topping more than billion board feet of logs in 2012, **log exports** in 2014 increased about 14 percent in 2014. However, the slowing Chinese economy is expected to cause a decrease in 2015.

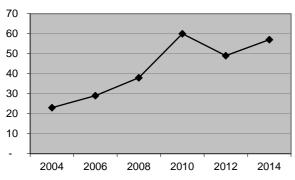


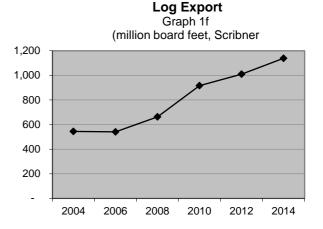








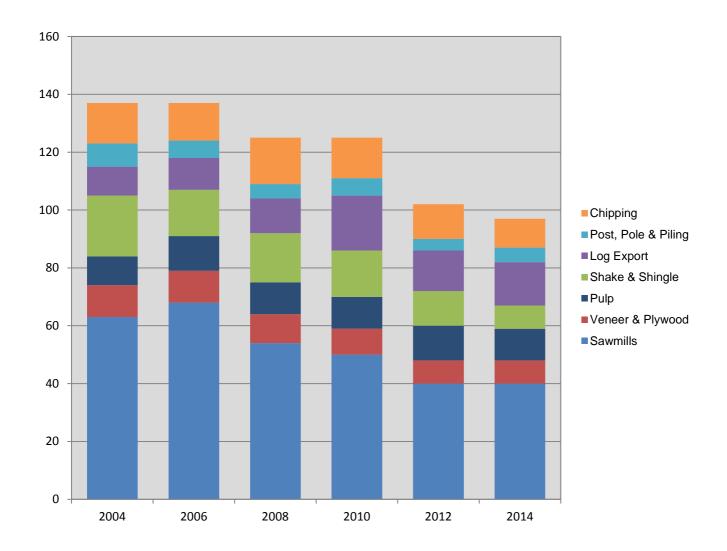




Graph 2 Number of operations

This graph shows the total number of businesses operating in the primary forest products industry in Washington by sector (mills and log export businesses). The total number of mills has declined over the last ten years. Throughout this period, mills in all sectors closed, declining from just under 140 in 2004 to 97 in 2014. In some sectors, many small mills were replaced by a few large and high-tech operations. In the shake and shingle market, the small mills were not replaced, due to the scarcity of western redcedar. One shake mill operator reported that his only source of western redcedar blocks is often buying 100-year old stumps where old growth sites were originally harvested. The log export sector continues to be the exception, though China's recent economic slowdown has dampened that market.

Mill Count by sector Graph 2

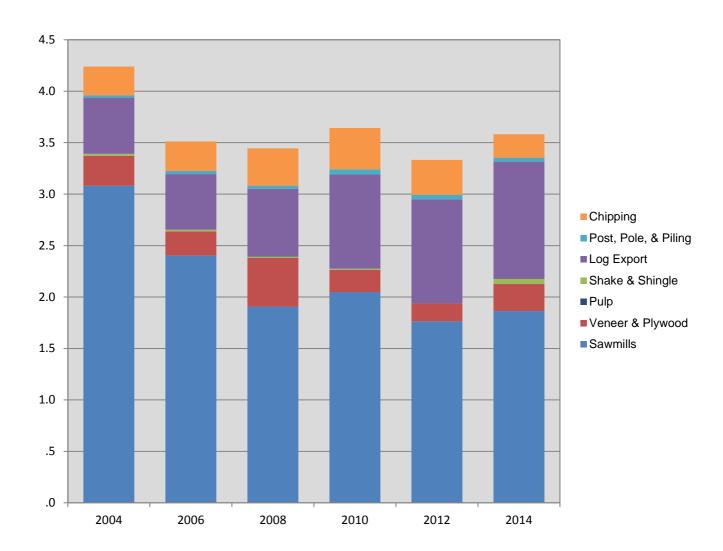


Graph 3 Log consumption by sector

Total log consumption by Washington's primary wood product mills declined about 16 percent from 2004 to 2006 While the number of mills has declined dramatically (see Graph 2), log consumption has remained fairly flat since the initial drop in 2004. Small shake mills have shown few signs of prosperity in the past decades. Pulp mills are holding their own with a few changes, particularly as pulp operations shed production of low-quality newsprint paper in favor of packaging material. Only two sectors have picked up speed. The demand for utility poles expanded as public utilities tried to catch up with the overdue task of replacing urban infrastructure (replacing old poles) during a period of recession and post-recession belt-tightening (see Graph 1). And 2014 was the fifth year of China's market dominating entry in log exports.

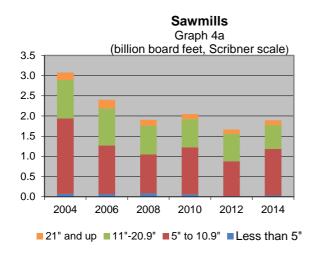
Log consumption by sector

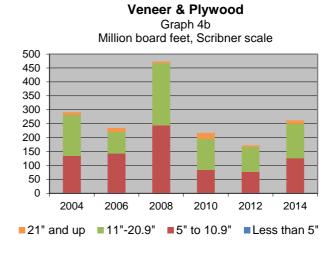
Graph 3 (billion board feet)

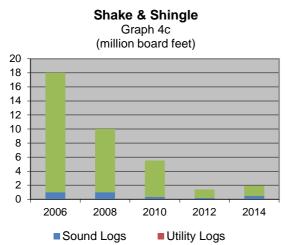


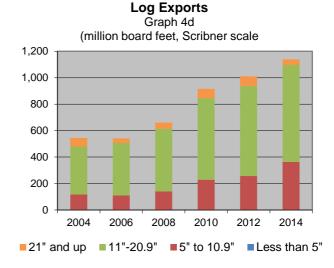
Graph 4 Log consumption by sector and log size

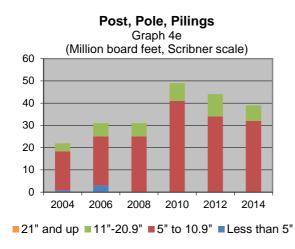
Both the recovery and scarcity of various wood species and types have led to changes in log consumption over the past decade. Due to the scarcity of harvestable western redcedar, nearly all wood delivered to shake mills is in bolts, sections of logs or the remains of salvaging operations. Post-pole-piling mills need tall logs with narrow rings which are becoming harder to find. The chip industry has been an inverse barometer of the construction business cycle: when construction is up, wood is used to make lumber; but when construction declines, logs are diverted to make chips for biofuels and rayon.

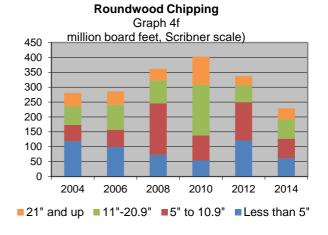








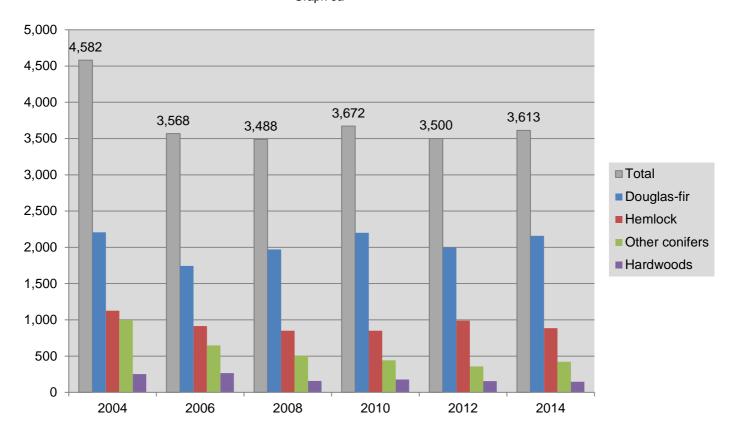




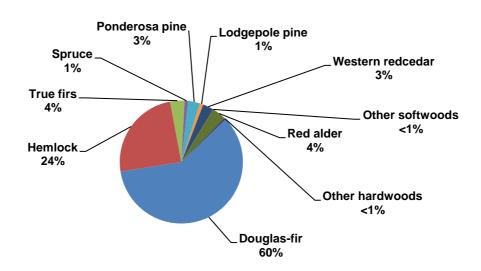
Graph 5 Tree species

These charts show two different views of the species composition of the total timber harvest from Washington's forests. The greatest volumes came from Douglas-fir and hemlock trees, which totaled 84 percent while hardwoods only made up 4 percent.

Log consumption by species Graph 5a



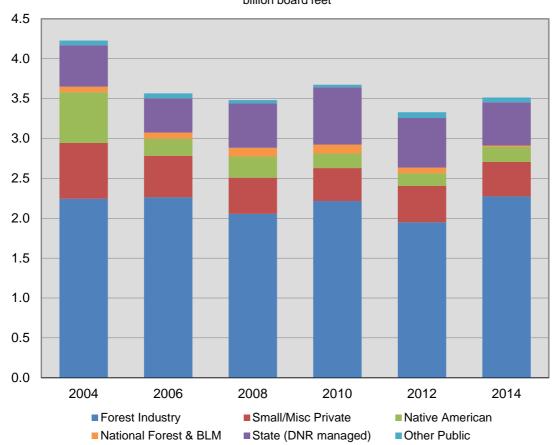
Log consumption by species: 2014 Graph 5b

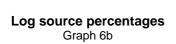


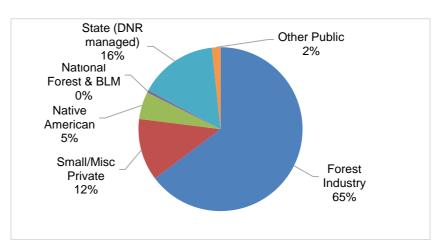
Graph 6 Log sources

Among the market factors closely watched by mill operators are the log sources or forest owners. Generally, private forest owners sell more wood when prices are higher. In 2014 about two-thirds of the total came from private industrial forests. But 10 years ago, and particularly during the recession when log prices were much lower, timber from state-owned forests was increasing. In 2014 Washington's mills received 15.5 percent of their logs from state-owned forests. In 2010 at the end of the recession 20 percent of the logs were from state lands.

Log Source by Ownership Graph 6a billion board feet





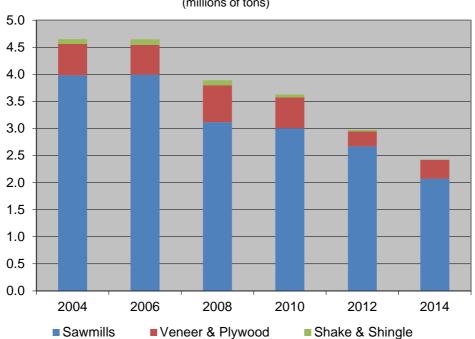


Graph 7 Wood residues

Originally, wood residues were a waste product that was disposed of or given away. In recent decades technology has enabled new uses for crushed wood fiber, such as composite boards and pellets, which increase its value and add significant income streams for mill operators. Pulp mills use most of the mill residues to produce higher value paper and other products. In Washington the total value of pulp mill products is greater than the products of all other types of mills combined. New technology has also increased the efficiency of mills and reduced the total volume of wood residues.

Production of Wood Residue (not bark)

Graph 7a (millions of tons)



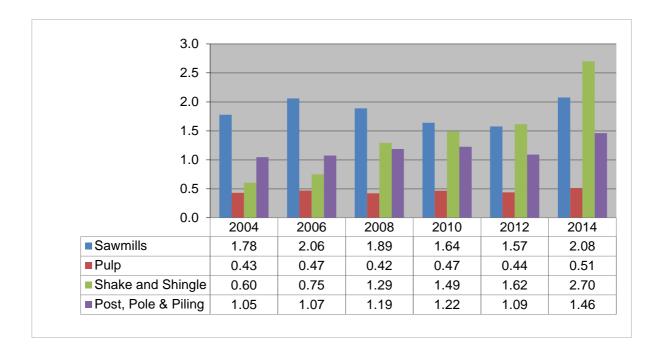
Use of Wood Residue (not bark)

Graph 7b (millions of tons) 5.0 4.5 4.0 3.5 3.0 2.5 2.0 1.5 1.0 0.5 0.0 2004 2006 2008 2010 2012 2014 ■ Pulp Board Fuel Other uses

Graph 8 Efficiency

One measure of mill efficiency is the volume of wood products divided by the volume of logs consumed. **Pulp** and the **post-pole-piling** sectors remained flat throughout the past 10 years. According to previous mill surveys, **sawmills** consumed a lower volume of logs after 2006, but lumber production totals varied little. This indicates that mills improved efficiency during the recession. No new shake mills opened but average productivity rose, suggesting that the remaining mills were more efficient.

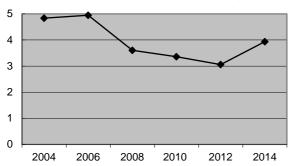
Ratio of lumber produced from logs



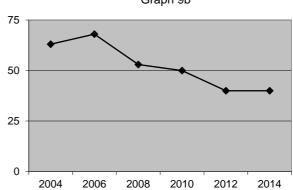
Graph 9 Sawmills

Reflecting on the recovery of the housing and construction industry, total sawmill lumber production increased by a third between 2012 and 2014. The mills consumed more logs but they also improved productivity by a third, as more modern operations came on line.

Total Annual Sawmills' Production Graph 9a (billion board feet, lumber tally)

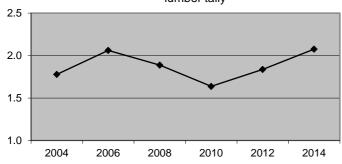


Number of Sawmills Graph 9b



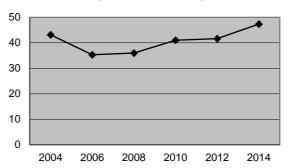
Productivity Ratio of Sawmills

Graph 9c lumber tally



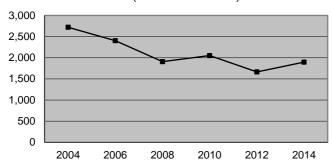
Average Log Consumption per Mill

Graph 9d (mbf Scribner scale)



Total Log Consumption

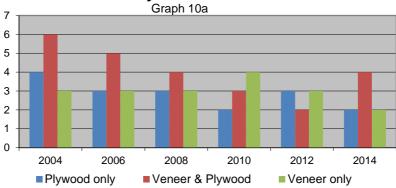
Graph 9e (mbf Scribner scale)



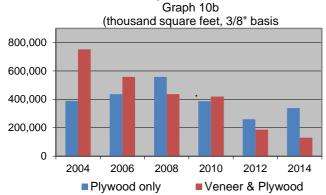
Graph 10 Veneer and plywood mills

The noticeable change in this sector has been the increased production by plywood-only and veneer-only mills. Although combined veneer and plywood operations continue to produce significant quantities, veneer-only mills continued to separate their operations. The year 2014 was busy for plywood-only mills.

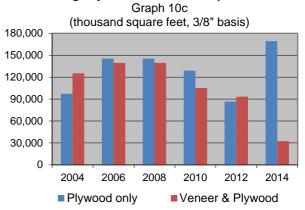
Numbers of Plywood and Veneer Mills



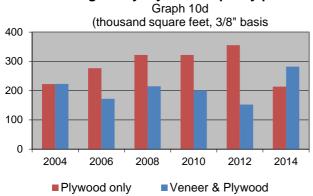
Total Plywood Production



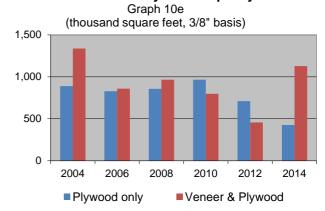
Avg Plywood Production per Mill



Average Daily Plywood Capacity per Mill



Total Annual Plywood Capacity



0

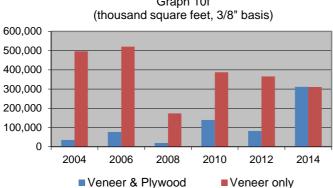
2004

2006

■ Veneer & Plywood

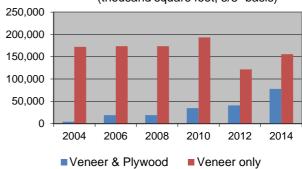
Veneer and plywood mills continued

Total Veneer Production
Graph 10f



Average Veneer Production per Mill

Graph 10g (thousand square feet, 3/8" basis)



Total Daily Veneer Capacity

Graph 10h (thousand square feet, 3/8" basis)

1,800
1,500
1,200
900
600
300

2008

2010

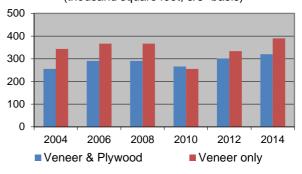
■ Veneer only

2012

2014

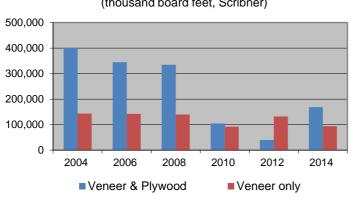
Average Daily Veneer Capacity per Mill

Graph 10i (thousand square feet, 3/8" basis)



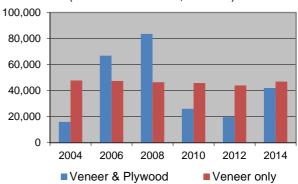
Total Annual Log Consumption

Graph 10j (thousand board feet, Scribner)



Average Log Consumption

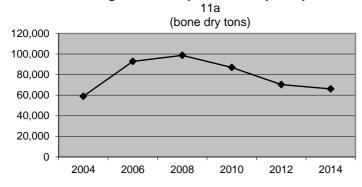
Graph 10k (thousand board feet, Scribner)

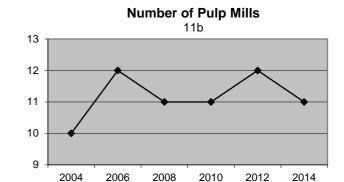


Graph 11 Pulp mills

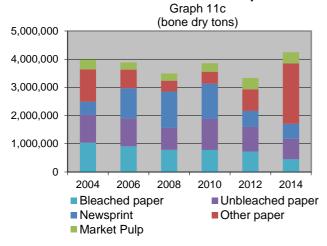
Over the past several years, Washington's pulp industry has faced multi-industry and global competition for its manufactured products and for the raw materials (mill residues and other forms of wood fiber) on which it depends. But the state's top revenue-generating wood products sector is also adapting to the changing market. For instance, between 2008 and 2014 production of newsprint (for dwindling printed newspapers) decreased nearly 60 percent, while "other paper" (primarily packing material for expanding global commerce) grew 82 percent.

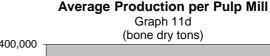
Average Waste Paper Consumption per mill

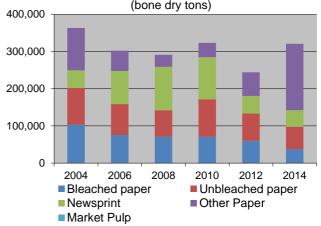




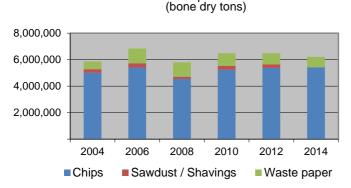
Total Production of Pulp Mills



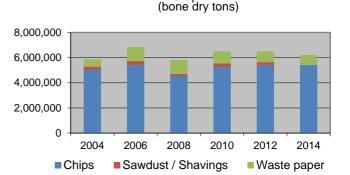




Total Consumption Graph 11e

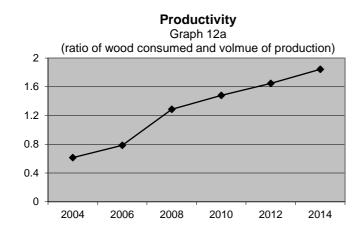


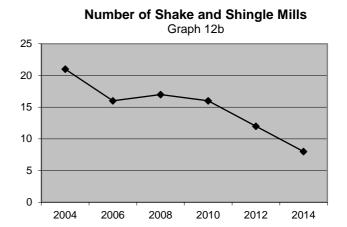
Avg Consumption per Pulp Mill Graph 11f



Graph 12 Shake and shingle mills

The statistics for shake and shingle mills emphasize their ongoing decline. In the last 10 years more than half the mills have closed and production of shakes, shingles, and other cedar products have fallen by nearly 80%. The main reason for the decline of this sector is the scarcity of old growth western redcedar. Second-growth western redcedar is available and used in other products, but large-diameter logs are needed for shakes and shingles.





Total Production Shakes, Shingles, etc.

12c
(squares)

160,000

80,000

40,000

2004

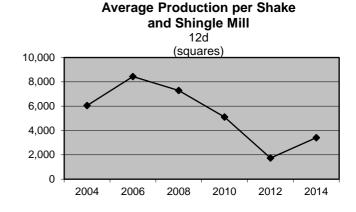
2006

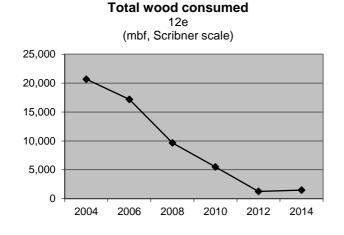
2008

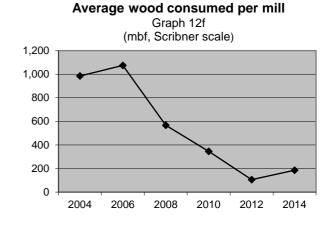
2010

2012

2014

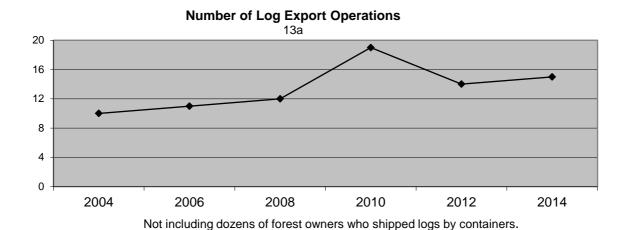






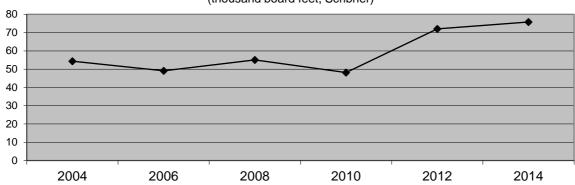
Graph 13 Log export operations

Log exports continued to increase in 2014, reaching 1.14 billion board feet. However, in the early quarters of 2015 China experienced an economic slowdown which reduced construction and log imports. Though total annual data is not yet available, for the first six months of 2015, Washington's ports reported that log exports were running about 80 percent of the pace of 2014.



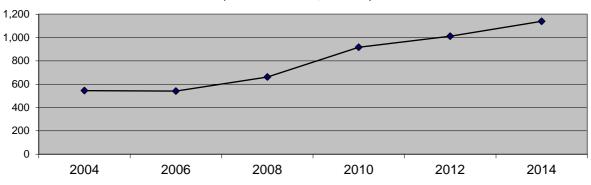
Average Volume per Log Export Operation

13b (thousand board feet, Scribner)



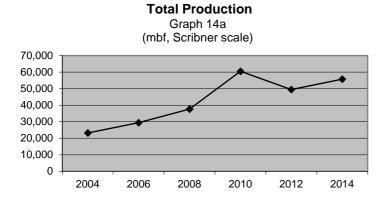
Total Volume of Export logs

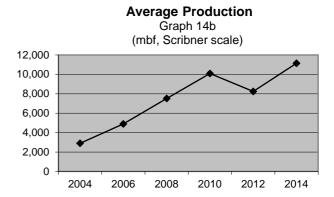
13c (million board feet, Scribner)



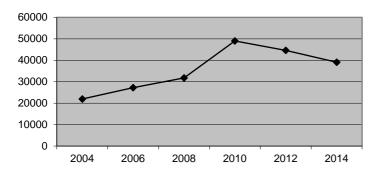
Graph 14 Post, pole, and piling

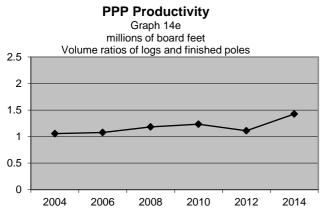
Utility pole manufacturers receive a high price per volume of finished product. Even during the recession pole production increased steadily as local governments scrambled to keep up with infrastructure maintenance and replacement. However, the scarcity of suitable trees slowed down the production of utility poles in 2012 and 2014.





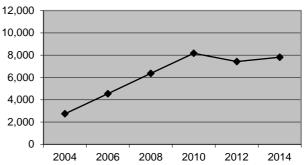
Total Log Consumption of Post Pole and Piling Mills



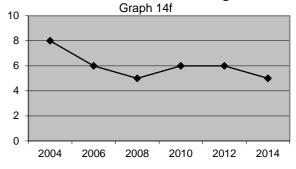


Average Log Consumption per Mill Graph 14d

Graph 14d (mbf, Scribner scale)

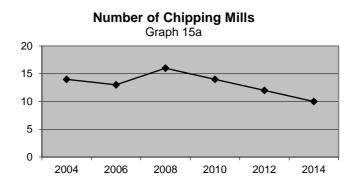


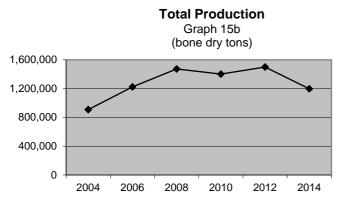
Number of Post, Pole and Piling Mills

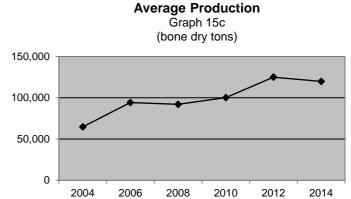


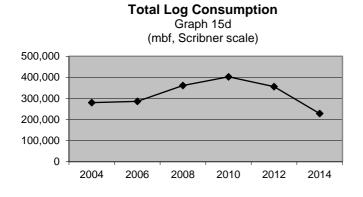
Graph 15 Chip mills

Chip mills declined to 10 in 2014, or about two-thirds of the number of operations active in 2008. The total consumption of logs has dropped steeply to a little more than half of the volume consumed in 2010. Between 2010 and 2014, chipping mills contributed 14 percent less wood fiber for Washington's pulp mills.









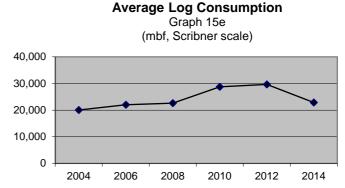


Table 1 Number of operations—by county and industry

(mills and export businesses)

Economic area and county	All industries	Lumber	Veneer and plywood	Pulp	Shake shingle	Log export	Post, pole, and piling	Roundwood chipping
Puget Sound								
King	1	0	0	0	0	1	0	0
Pierce	7	3	1	2	0	0	0	1
Skagit	2	2	0	0	0	0	0	0
Snohomish	11	6	0	0	1	3	0	1
Whatcom	3	1	1	0	0	0	1	0
Total	24	12	2	2	1	4	1	2
Olympic Peninsula								
Clallam	9	3	0	1	2	2	0	1
Grays Harbor	16	3	2	1	4	4	0	2
Jefferson	1	0	0	1	0	0	0	0
Lewis	12	7	1	0	1	0	2	1
Mason	6	2	1	0	0	0	1	2
Pacific	1	1	0	0	0	0	0	0
Thurston	2	0	0	0	0	1	1	0
Total	47	16	4	3	7	7	4	6
Lower Columbia								
Clark	6	2	0	1	0	3	0	0
Cowlitz	6	2	0	3	0	1	0	0
Klickitat	3	2	1	0	0	0	0	0
Skamania	1	1	0	0	0	0	0	0
Total	16	7	1	4	0	4	0	0
Central Washington								
Kittitas	1	0	0	0	0	0	0	1
Yakima	1	1	0	0	0	0	0	0
Total	2	1	0	0	0	0	0	0 1
Inland Empire								
Asotin	1	0	0	0	0	0	0	1
Ferry	1	1	0	0	0	0	0	0
Pend Oreille	1	1	0	0	0	0	0	0
Spokane	1	0	0	1	0	0	0	0
Stevens	3	2	1	0	0	0	0	0
Walla Walla	1	0	0	1	0	0	0	0
Total	8	4	1	2	0	0	0	1
State total	97	40	8	11	8	15	5	10

Table 2 Log (logs and residues) consumption—by industry (thousand board feet, Scribner)

	All	Sound	Utility		Residue
Economic area	roundwood	logs	logs	Other (l	oone dry tons)
Puget Sound					
Lumber	486,323	482,980	3,343	5	0
Log export	141,270	141,270	0	0	0
Others*	89,313	69,243	20,070	1	776,607
Total	716,906	693,493	23,413	6	776,607
Olympic Peninsula					
Lumber	806,123	645,053	161,070	0	0
Veneer & plywood	119,235	114,735	4,500	0	0
Shake & shingle	60	48	12	1,420	0
Log export	314,525	314,525	0	0	0
Post, pole & piling	36,679	36,679	0	0	0
Roundwood chipping	128,195	84,116	44,079	0	0
Others*	49,505	49,505	0	0	1,026,310
Total	1,454,322	1,244,661	209,661	1,420	1,026,310
Lower Columbia					
Lumber	341,728	340,871	858	0	0
Pulp & board	0	0	0	0	3,778,029
Log export	683,523	683,523	0	0	0
Others*	15,463	15,463	0	0	0
Total	1,040,714	1,039,857	858	0	3,778,029
Central Washington	62,632	57,317	5,315	0	0
Inland Empire					
Lumber	206,999	206,999	0	0	0
Others*	131,722	130,655	1,067	0	928,665
Total	338,721	337,654	1,067	0	928,665
State total					
Veneer & plywood	262,087	254,647	7,440	0	0
Log export	1,139,318	1,139,318	0	0	0
Lumber	1,894,947	1,729,677	165,271	5	0
Post, pole & piling	39,071	39,071	0	0	0
Pulp & board	49,505	49,505	0	0	6,509,611
Roundwood chipping	228,307	160,716	67,591	0	0
Shake & shingle	60	48	12	1,421	0
Total	3,613,295	3,372,982	240,314	1,426	6,509,611

 $^{^{\}ast}$ Some sectors were combined to avoid disclosure of individual corporate data.

Table 3 Log consumption—by industry and state of origin

(thousand board feet, Scribner)

,	All					British	Other
Economic area and industry	sources	Washington	Oregon	Idaho	Montana	Columbia	state
Puget Sound							
Lumber	486,323	464,148	0	0	0	22,175	0
Log export	141,270	141,270	0	0	0	0	0
Others*	89,313	89,313	0	0	0	0	0
Total	716,906	694,731	0	0	0	22,175	0
Olympic Peninsula							
Lumber	806,123	741,898	16,412	0	0	44613	3200
Veneer & plywood	119235	117477	1758	0	0	0	0
Shake & shingle	60	60	0	0	0	0	0
Log export	314,525	303,886	10,639	0	0	0	0
Post, pole & piling	36,679	35,392	1287	0	0	0	0
Roundwood chipping	128,195	128,195	0	0	0	0	0
Others*	49,505	49,505	0	0	0	0	0
Total	1,454,322	1,376,414	30,096	0	0	44,613	3,200
Lower Columbia							
Lumber	341,728	294,645	47,083	0	0	0	0
Pulp & board	0	0	0	0	0	0	0
Log export	683,523	357,465	326,058	0	0	0	0
Others*	15,463	12,834	2,629	0	0	0	0
Total	1,040,714	664,944	375,770	0	0	0	0
Central Washington	62,632	62,632	0	0	0	0	0
Inland Empire							
Lumber	206,999	188,550	0	17,068	0	1381	0
Others*	131,722	79,488	2,667	49,567	0	0	0
Total	338,721	268,038	2,667	66,636	0	1,381	0
State total							
Veneer & plywood	262,087	256,133	4,387	1,568	0	0	0
Log export	1,139,363	802,621	336,697	0	0	0	0
Lumber	1,894,947	1,743,015	63,495	17,068	0	68,168	3,200
Post, pole & piling	39,071	37,784	1,287	0	0	0	0
Pulp & board	49,505	49,505	0	0	0	0	0
Roundwood chipping	228,307	177,641	2,667	48,000	0	0	0
Shake & shingle	60	60	0	0	0	0	0
Total	3,613,340	3,066,759	408,532	66,636	0	68,168	3,200

^{*} Some sectors were combined to avoid disclosure of individual corporate data.

Table 4a Log consumption—by location of operation and county of harvest

Logs harvested in Washington (thousand board feet, Scribner scale)

Economic area and	Total Washington					(Puget Sound Economic Area)			
county of operation	logs	Island	King	Kitsap	Pierce	Skagit	Snohomish	Whatcom	
Puget Sound									
Pierce	191,942	0	22,783	5,352	58,579	0	6,384	0	
Snohomish	249,528	1,889	8,135	0	240	56,979	100,803	28,851	
Others*	253,261	2,705	18,437	10,139	0	60,899	68,960	45,244	
Total	694,731	4,594	49,355	15,491	58,819	117,878	176,147	74,095	
Olympic Peninsula									
Clallam	190,686	0	0	2,398	0	185	0	0	
Grays Harbor	449,471	2,000	2,842	0	0	14,000	12,000	12,000	
Mason	150,510	0	330	4,209	8,094	0	1,553	0	
Lewis	328,865	0	0	3,745	11,392	6,720	0	2,240	
Others*	255,463	0	2,663	2,663	2,663	0	0	0	
Total	1,374,995	2,000	5,834	13,014	22,149	20,905	13,553	14,240	
Lower Columbia									
Clark	212,555	0	0	10,000	474	10,000	30,000	10,000	
Cowlitz	389,864	0	0	0	0	0	0	0	
Others*	62,526	0	0	0	0	0	0	0	
Total	664,944	0	0	10,000	474	10,000	30,000	10,000	
Central Washington	62,632	0	354	0	0	0	0	0	
Inland Empire	268,038	0	0	0	0	0	0	0	
State total	3,065,340	6,594	55,543	38,505	81,443	148,783	219,700	98,335	

^{*} Some counties were combined to avoid disclosure of individual corporate data.

Continued

Table 4b Log consumption—by mill location and county of harvest

Logs harvested in Washington (thousand board feet, Scribner scale)

	County of log harvest					(Olympic Peninsula Economic Area)			
Economic area and		Grays							
county of operation	Clallam	Harbor	Jefferson	Lewis	Mason	Pacific	Thurston		
Puget Sound									
Pierce	0	17,934	1,546	38,090	21,861	10,088	8,975		
Snohomish	12,586	2,400	720	3,440	480	2,400	8,483		
Others*	30,418	0	14,730	383	0	0	0		
Total	43,004	20,334	16,996	41,913	22,341	12,488	17,458		
Olympic Peninsula									
Clallam	151,113	2,649	32,029	1,249	0	355	0		
Grays Harbor	26,547	242,953	26,746	12,149	14,162	57,974	17,951		
Mason	2,143	19,374	4,326	2,659	87,768	0	19,492		
Lewis	0	57,343	348	106,201	8,366	26,168	22,515		
Others*	39,109	41,507	13,895	71,727	2,663	52,671	17,604		
Total	218,912	363,827	77,345	193,984	112,959	137,167	77,562		
Lower Columbia									
Clark	30,000	62,843	10,000	7,116	712	26,628	474		
Cowlitz	0	0	0	86,230	0	19,985	4,950		
Others*	0	0	0	0	0	0	0		
Total	30,000	62,843	10,000	93,346	712	46,613	5,424		
Central Washington	0	0	0	0	0	0	0		
Inland Empire	0	0	0	0	0	0	0		
State Total	291,916	447,004	104,341	329,243	136,011	196,268	100,444		

^{*} Some counties were combined to avoid disclosure of individual corporate data.

Continued

Table 4c Log consumption—by mill location and county of harvest

Logs harvested in Washington (thousand board feet, Scribner scale)

County of log harvest (Lower Columbia Economic Area)

Economic area and	,	· ·			,
county of operation	Clark	Cowlitz	Klickitat	Skamania	Wahkiakum
Puget Sound					
Pierce	0	0	0	0	0
Snohomish	0	0	0	0	0
Others*	0	96	0	0	0
Total	0	96	0	0	0
Olympic Peninsula					
Clallam	177	355	0	177	0
Grays Harbor	0	6,252	0	568	1,326
Mason	0	0	0	0	563
Lewis	8,227	34,696	273	357	22,062
Others*	1,488	6,813	0	0	0
Total	9,892	48,115	273	1,102	23,951
Lower Columbia					
Clark	2,447	10,674	0	0	1,186
Cowlitz	76,212	159,048	0	10,011	32,867
Others*	2,938	0	39,393	20,194	0
Total	81,597	169,722	39,393	30,205	34,053
Central Washington	0	0	20,434	0	0
Inland Empire	0	0	0	0	0
State total	91,489	217,933	60,101	31,308	58,004

^{*} Some counties were combined to avoid disclosure of individual corporate data.

Continued

Table 4d Log consumption—by mill location and county of harvest Logs harvested in Washington (thousand board feet, Scribner scale)

Economic area	County of log harvest (Central Washington Economic Area)								
and county of operation	Chelan	Douglas	Kittitas	Lincoln	Okanogan	Yakima			
Puget Sound									
Pierce	0	0	350	0	0	0			
Snohomish	7,208	0	5,601	0	9,313	0			
Others*	0	0	0	0	0	0			
Total	7,208	0	5,951	0	9,313	0			
Olympic Peninsula									
Clallam	0	0	0	0	0	0			
Grays Harbor	0	0	0	0	0	0			
Mason	0	0	0	0	0	0			
Lewis	1,401	0	0	0	0	16,810			
Others*	0	0	0	0	0	0			
Total	1,401	0	0	0	0	16,810			
Central Washington	3,189	0	5,504	0	0	33,150			
Inland Empire	0	0	0	1,276	26,784	0			
State total	11,798	0	11,455	1,276	36,097	49,960			

^{*} Some counties were combined to avoid disclosure of individual corporate data.

Continued

Table 4e Log consumption—by mill location and county of harvest

Logs harvested in Washington (thousand board feet, Scribner scale)

County of log harvest (Inland Empire Economic Area)

Economic area and					Pend			
county of operation	Asotin	Columbia	Ferry	Garfield	Orielle	Spokane	Stevens	Whitman
Puget Sound	0	0	0	0	0	0	0	0
Olympic Peninsula	0	562	0	0	0	0	0	0
Central Washington	0	0	0	0	0	0	0	0
Inland Empire	0	267	48,048	667	0	10,699	144,156	133
State total	0	828	48,048	667	0	10,699	144,156	133

Continued

Table 4f Log consumption by state or province of log harvest

Logs not harvested in Washington (thousand board feet, Scribner)

~ 4			•		
State	or i	province	Ot	loa	narvest

	J.	ate or pro	vilice of log	iiai vest		
Economic area and				British	Other state	
county of operation	Oregon	Idaho	Montana	Columbia		
Puget Sound						
Pierce	0	0	0	5,727	0	
Snohomish	0	0	0	6,000	0	
Others*	0	0	0	10,448	0	
Total	0	0	0	22,175	0	
Olympic Peninsula						
Clallam	10,639	0	0	3,006	0	
Grays Harbor	1,758	0	0	0	0	
Mason	0	0	0	35,907	0	
Lewis	16,649	0	0	5,700	3,200	
Others*	1,050	0	0	0	0	
Total	30,096	0	0	44,613	3,200	
Lower Columbia						
Clark	36,468	0	0	0	0	
Cowlitz	323,221	0	0	0	0	
Others*	16,080	0	0	0	0	
Total	375,770	0	0	0	0	
Inland Empire	2,667	66,636	0	1,381	0	
Central Washington	0	0	0	0	0	
State Total	408,532	66,636	0	68,168	3,200	

^{*} Some counties were combined to avoid disclosure of individual corporate data.

Table 5 Logs harvested from National Forests

(thousand board feet, Scribner scale)

	All							Other
	national		Gifford	Mount Baker/				national
Economic area	forests	Olympic	Pinchot	Snoqualmie	Wenatchee	Okanogan	Colville	forests
Puget Sound	23,398	2,450	7,350	8,881	4,717	0	0	0
Olympic Peninsula	18,770	12,127	5,539	800	16	0	0	0
Lower Columbia	17,066	0	12,658	0	0	0	0	4,408
Central Washington	1,506	0	1,506	0	0	0	0	0
Inland Empire	41,476	0	0	0	0	894	32,739	7,844
State total	102,216	14,577	27,054	9,681	4,733	894	32,739	12,540

Table 6a Operations—by percentage of logs from original owners

Table oa Operation	National forest State							Bureau of Land Management				
	Percentage of log dependency											
Economic area and												
industry of operation	0%	1-33%	34-66%	67-100%	0%	1-33%	34-66%	67-100%	0%	1-33%	34-66%	67-100%
Puget Sound		_	_	_	<u> </u>	_				_		_
Lumber	6	6		0	î	5	4	1	ŀ	0		0
Log export	4	0		0	į	0	0	0		0	_	0
Others	6	2		0				1		0		0
Total	16	8	0	0	10	8	4	2	24	0	0	0
Olympic Peninsula												
Lumber	8	8	0	0	1	12	3	0	15	1	0	0
Veneer & plywood	2	2	0	0	1	1	2	0	4	0	0	0
Shake & shingle	7	0	0	0	7	0	0	0	7	0	0	0
Log export	7	0	0	0	7	0	0	0	7	0	0	0
Post, pole & piling	4	0	0	0	0	0	2	2	4	0	0	0
Roundwood chipping	1	5	0	0	2	4	0	0	6	0	0	0
Others	3	0	0	0	2	1	0	0	3	0	0	0
Total	32	15	0	0	20	18	7	2	46	1	0	0
Lower Columbia												
Lumber	4	2	1	0	4	2	0	1	6	1	0	0
Pulp & board	4	0		0	I	0		0		0		0
Log export	4	0		0	•	0	0	0	4	0	0	0
Others	1	0	0	0	Ĭ.	0	0	0	i	0	0	0
Total	13	2	1	0	13	2	0	1	15	1	0	0
Central Washington	1	1	0	0	1	1	0	0	2	0	0	0
Inland Empire												
Lumber	1	3	0	0	0	4	0	0	1	3	0	0
Others	2	2	0	0	2	1	1	0	4	0	0	0
Total	3	5	0	0	2	5	1	0	5	3	0	0
State total												
Lumber	20	19	1	0	8	23	7	2	35	5	0	0
Veneer & plywood	4	4		0	Ĭ.			0	i	0		0
Pulp & board	11	0		0	!			0	!	0	_	0
Shake & shingle	8	0		0	1	0		0		0	_	0
Log export	15	0		0		0		0	!	0	_	0
Post, pole & piling	5	0		0		0		3		0		0
Roundwood chipping	2	8		0	i			0	i	0	_	0
Total	65	31		0		34		5		5		0

^{*} Some sectors were combined to avoid disclosure of individual corporate data.

Table 6b Operations—by percentage of logs from original owners

Forest Industry

	Other public					Other wood supply Other wood supply						
Economic area					Pe	rcentage	of log depe	ndency				
and industry	0%	1-33%	34-66%	67-100%	0%	1-33%	34-66%	67-100%	0%	1-33%	34-66%	67-100%
Puget Sound				į								
Lumber	8	4	0	0	8	4	0	0	4	4	3	1
Log export	4	0	0	0	3	0	1	0	0	0	1	3
Others	6	2	0	0	8	0	0	0	4	2	1	1
Total	18	6	0	0	19	4	1	0	8	6	5	5
Olympic Peninsula												
Lumber	10	5	1	0	10	5	1	0	2	2	9	3
Veneer & plywood	2	2	0	0	4	0	0	0	1	2	1	0
Shake & shingle	7	0	0	0	6	0	1	0	6	1	0	0
Log export	7	0	0	0	4	2	0	1	2	1	2	2
Post, pole & piling	3	1	0	0	4	0	0	0	0	3	1	0
Roundwood chipping	5	1	0	0	5	0	0	1	1	0	4	1
Others	3	0	0	0	2	0	1	0	2	1	0	0
Total	37	9	1	0	35	7	3	2	14	10	17	6
Lower Columbia				į								
Lumber	3	4	0	0		0	3	0		4	0	1
Pulp & board	4	0	0	0	4	0	0	0	4	0	0	0
Log export	4	0	0	0	0	0	1	3	2	1	1	0
Others	1	0	0	0		0	1	0		1	0	0
Total	12	4	0	0	8	0	5	3	8	6	1	1
Central Washington	1	1	0	0	2	0	0	0	0	1	0	1
Inland Empire												
Lumber	2	2	0	0		2	0	0	•	3	1	0
Others	4	0	0	0		1	0	0		1	1	0
Total	6	2	0	0	5	3	0	0	2	4	2	0
State total												
Lumber	23	16	1	0		11	4	0		14	13	5
Veneer & plywood	5	3	0	0		1	1	0		5	1	0
Pulp & board	11	0	0	0		0	1	0	10	1	0	0
Shake & shingle	8	0	0	0		0	1	0		1	0	0
Log export	15	0	0	0		2	2	4		2	4	5
Post, pole & piling	4	1	0	0		0	0	0	0	4	1	0
Roundwood chipping	8	2	0	0		0	0	1		0	6	3
Total	74	22	1	0	69	14	9	5	32	27	25	13

^{*} Some sectors were combined to avoid disclosure of individual corporate data.

Table 6c Operations—by percentage of logs from original owners

			Farmer and						
			Nativ	e American	•				
Economic a					ercentage of lo		-		
and industry		0%	1-33%	34-66%	67-100%	0%	1-33%	34-66%	67-100%
Puget Soun									
	Lumber	7	5	0	0	1	5	5	1
	Log export	1	3	0	0	1	3	0	0
	Others	6	2	0	0	4	3	1	0
	Total	14	10	0	0	6	11	6	1
Olympic Per	ninsula								
	Lumber	8	8	0	0	0	14	2	0
	Veneer & plywood	3	1	0	0	1	3	0	0
	Shake & shingle	6	1	0	0	6	1	0	0
	Log export	5	2	0	0	0	4	1	2
	Post, pole & piling	4	0	0	0	0	4	0	0
	Roundwood chipping	2	4	0	0	1	5	0	0
	Others	2	1	0	0	2	1	0	0
	Total	30	17	0	0	10	32	3	2
Lower Colu	mbia								
	Lumber	6	1	0	0	0	5	1	1
	Pulp & board	4	0	0	0	4	0	0	0
	Log export	3	1	0	0	3	1	0	0
	Others	0	1	0	0	0	1	0	0
	Total	13	3	0	0	7	7	1	1
Central Was	shington	1	0	0	1	0	2	0	0
Inland Empi	ire								
•	Lumber	0	3	1	0	0	3	1	0
	Others	3	1	0	0	3	1	0	0
	Total	3	4	1	0	3	4	1	0
State total									
	Lumber	21	17	1	1	1	28	9	2
	Veneer & plywood	4	4	0	0	3	4	1	0
	Pulp & board	10	1	0	0	10	1	0	0
	Shake & shingle	7	1	0	0	7	1	0	0
	Log export	9	6	0	0	4	8	1	2
	Post, pole & piling	5	0	0	0	0	5	0	0
	Roundwood chipping	5	5	0	0	1	9	0	0
	Total	61	34	1	1	26	56	11	4

Table 7a Operations—by industry and percentage of logs from original owners

Bureau of Land Management National forest State Industry and Percentage of log dependency 67-100% economic area 1-33% 34-66% 67-100% 1-33% 34-66% 67-100% 0% 1-33% 34-66% Log export **Puget Sound** Olympic Peninsula Lower Columbia Total Lumber **Puget Sound** Olympic Peninsula Lower Columbia Inland Empire Others **Total** Post, pole & piling Olympic Peninsula Others Total Pulp & board Lower Columbia Others Total Roundwood chipping Olympic Peninsula Others Total Shake & shingle Olympic Peninsula Others Total Veneer & plywood Olympic Peninsula Others Total State total

^{*} Some economic areas were combined to avoid disclosure of individual corporate data.

Continued

Table 7b Operations—by percentage of logs from original owners

-		Oth	er Public			Own W	ood Supp	ly	Other wood supply			
		Percentage of log dependency										
	0	1-33%	34-66%	67-100%	0%	1-33%	34-66%	67-100%	0%	1-33%	34-66%	67-100%
Log export				!				-				
Puget Sound	4	0	0	0	3	0	1	0	0	0	1	3
Olympic Peninsula	7	0	0	0	4	2	0	1	2	1	2	2
Lower Columbia	4	0	0	0	0	0	1	3	2	1	1	0
Total	15	0	0	0	7	2	2	4	4	2	4	5
Lumber								!				
Puget Sound	8	4	0	0	8	4	0	0	4	4	3	1
Olympic Peninsula	10	5	1	0	10	5	1	0	2	2	9	3
Lower Columbia	3	4	0	0	4	0	3	0	2	4	0	1
Inland Empire	2	2	0	0	2	2	0	0	0	3	1	0
Others	0	1	0	0	1	0	0	0	0	1	0	0
Total	23	16	1	0	25	11	4	0	8	14	13	5
Post, pole & piling				į								
Olympic Peninsula	3	1	0	0	4	0	0	0	0	3	1	0
Others	1	0	0	0	1	0	0	0	0	1	0	0
Total	4	1	0	0	5	0	0	0	0	4	1	0
Pulp & board				į				į				
Lower Columbia	4	0	0	0	4	0	0	0	4	0	0	0
Others	7	0	0	0	6	0	1	0	6	1	0	0
Total	11	0	0	0	10	0	1	0	10	1	0	0
Roundwood												
Olympic Peninsula	5	1	0	0	5	0	0	1	1	0	4	1
Others	3	1	0	0	4	0	0	0	0	0	2	2
Total	8	2	0	0	9	0	0	1	1	0	6	3
Shake & shingle												
Olympic Peninsula	7	0	0	0	6	0	1	0	6	1	0	0
Others	1	0	0	0	1	0	0	0	1	0	0	0
Total	8	0	0	0	7	0	1	0	7	1	0	0
Veneer & plywood				į				į				
Olympic Peninsula	2	2	0	0	4	0	0	0	1	2	1	0
Others	3	1	0	0	2	1	1	0	1	3	0	0
Total	5	3	0	0	6	1	1	0	2	5	1	0
State Total	74	22	1	0	69	14	9	5	32	27	25	13

^{*} Some economic areas were combined to avoid disclosure of individual corporate data.

Table 7c Operations—by percentage of logs from original owners

Economic are	ea		Native Ar	nerican	Farmer and misc. private				
and industry				Depend	lency percent				
		0%	1-33%	34-66%	67-100%	0%	1-33%	34-66%	67-100%
Log export					 				
	Puget Sound	1	3	0	0	1	3	0	0
	Olympic Peninsula	5	2	0	0	0	4	1	2
	Lower Columbia	3	1	0	0	3	1	0	0
	Total	9	6	0	0	4	8	1	2
Lumber									
	Puget Sound	7	5	0	0	1	5	5	1
	Olympic Peninsula	8	8	0	0	0	14	2	0
	Lower Columbia	6	1	0	0	0	5	1	1
	Inland Empire	0	3	1	0	0	3	1	0
	Others	0	0	0	1	0	1	0	0 1 0 0
	Total	21	17	1	1	1	28	9	2
Post, pole & p	piling								
	Olympic Peninsula	4	0	0	0	0	4	0	0
	Others	1	0	0	0	0	1	0	0
	Total	5	0	0	0	0	5	0	0
Pulp & board									
-	Lower Columbia	4	0	0	0	4	0	0	0
	Others	6	1	0	0	6	1	0	0
	Total	10	1	0	0	10	1	0	0
Roundwood									
	Olympic Peninsula	2	4	0	0	1	5	0	0
	Others	3	1	0	0	0	4	0	0
	Total	5	5	0	0	1	9	0	0
Shake & shin	gle								
	Olympic Peninsula	6	1	0	0	6	1	0	0
	Others	1	0	0	0	1	0	0	0
	Total	7	1	0	0	7	1	0	0 0
Veneer & plyv	vood				į				
	Olympic Peninsula	3	1	0	0	1	3	0	0
	Others	1	3	0	0	2	1	1	0
	Total	4	4	0	0	3	4	1	0
	State total	61	34	1	1	26	56	11	4

^{*} Some economic areas were combined to avoid disclosure of individual corporate data.

Table 8a Log consumption—by industry and original log owners (thousand board feet, Scribner scale)

Economic area	All		National	Bureau of Land	Other
and industry	Owners	State	Forest	Management	Public
Puget Sound				-	
Lumber	486,323	154,239	11,331	0	7,599
Log export	141,270	0	0	0	0
Others*	89,313	16,690	12,067	0	1,741
Total	716,906	170,929	23,398	0	9,341
Olympic Peninsula					
Lumber	806,123	157,494	8,634	322	17,345
Veneer & plywood	119,235	59,307	2,500	0	9,680
Shake & shingle	60	0	0	0	0
Log export	314,525	0	0	0	0
Post, pole & piling	36,679	23,225	0	0	1,185
Roundwood chipping	128,195	11,010	7,636	0	3,107
Others*	49,505	6,436	0	0	0
Total	1,454,322	257,472	18,770	322	31,317
Lower Columbia					
Lumber	341,728	51,942	17,066	2,099	7,507
Pulp & board	0	0	0	0	0
Log export	683,523	0	0	0	0
Others*	15,463	0	0	0	0
Total	1,040,714	51,942	17,066	2,099	7,507
Central Washington	62,632	266	1,506	0	538
Inland Empire					
Lumber	206,999	21,561	36,458	13,956	9,665
Others*	131,722	40,615	5,018	0	0
Total	338,721	62,176	41,476	13,956	9,665
State total					
Lumber	1,894,947	385,237	73,490	16,377	42,654
Veneer & plywood	262,087	93,506	14,652	0	10,660
Pulp & board	49,505	6,436	0	0	0
Shake & shingle	60	0	0	0	0
Log export	1,139,318	0	0	0	0
Post, pole & piling	39,071	25,019	0	0	1,185
Roundwood chipping	228,307	32,588	14,075	0	3,868
Total	3,613,295	542,786	102,216	16,377	58,367

^{*} Some sectors were combined to avoid disclosure of individual corporate data.

Table 8b Log consumption—by original log owners

(thousand board feet, Scribner rule)

Forest Industry

Economic area	Own Wood	Other Wood	Native	Farmer and
and industry	Supply	Supply	American	misc. private
Puget Sound				
Lumber	32,513	183,676	7,628	89,336
Log export	50,697	86,585	1,994	1,994
Others*	0	28,738	2,945	27,132
Total	83,210	298,999	12,567	118,462
Olympic Peninsula				
Lumber	73,893	442,878	16,830	88,726
Veneer & plywood	0	30,425	9,000	8,324
Shake & shingle	30	12	12	6
Log export	102,878	112,067	17,822	81,759
Post, pole & piling	0	7,468	0	4,800
Roundwood chipping	18,666	70,884	8,400	8,492
Others*	22,277	14,852	2,970	2,970
Total	217,744	678,585	55,035	195,078
Total	211,144	010,000	00,000	100,010
Lower Columbia				
Lumber	110,185	125,498	419	27,012
Pulp & board	0	0	0	0
Log export	537,120	98,202	9,640	38,561
Others*	6,958	5,103	309	3,093
Total	654,263	228,802	10,369	68,666
Central Washington	0	8,794	50,548	981
Inland Empire				
Lumber	13,807	28,838	38,919	43,795
Others*	25,868	34,820	22,733	2,667
Total	39,675	63,659	61,652	46,462
State total				
Lumber	230,397	783,040	114,344	249,407
Veneer & plywood	32,827	45,915	32,532	31,996
Pulp & board	22,277	14,852	2,970	2,970
Shake & shingle	30	12	12	6
Log export	690,695	296,854	29,456	122,314
Post, pole & piling	0	7,588	0	5,279
Roundwood chipping	18,666	130,580	10,856	17,675
Total	994,892	1,278,840	190,169	429,648

Primarily, "Forest Industry" forests are owned by large landowners.

[&]quot;Other Wood Supply" means timber is harvested and sold by non-owners.

[&]quot;Own Wood Supply" means trees were harvested by the owners.

Table 9a Log consumption—by species

(thousand board feet, Scribner rule)

Economic area	,					Ponderosa
and industry	All species	Douglas-fir	Hemlock	True firs	Spruce	pine
Puget Sound						
Lumber	486,323	296,901	158,937	300	0	224
Others**	190,707	120,306	49,929	8,078	2,028	0
Total	677,030	417,206	208,866	8,378	2,028	224
Olympic Peninsula						
Lumber	806,123	376,026	249,088	820	2,697	3,610
Veneer & plywood	119,235	82,078	35,221	1,486	450	0
Shake & shingle	60	0	0	0	0	0
Log export	258,671	146,961	96,615	1,331	13,201	0
Post, pole & piling	36,679	36,679	0	0	0	0
Roundwood chipping	128,195	51,244	54,388	0	1,867	0
Others*	49,505	20,792	28,713	0	0	0
Total	1,398,468	713,779	464,026	3,637	18,215	3,610
Lower Columbia						
Lumber	341,728	314,540	4,201	18,681	1	4,268
Pulp & board	0	0	0	0	0	0
Log export	683,523	503,774	145,354	24,751	4,545	5,099
Others*	15,463	10,206	0	2,010	0	3,247
Total	1,040,714	828,519	149,555	45,443	4,545	12,614
Central Washington	62,632	13,602	886	10,173	0	37,085
Inland Empire						
Lumber	206,999	81,892	0	21,238	2,337	56,316
Others*	131,722	71,964	9,407	42,666	2,667	2,352
Total	338,721	153,856	9,407	63,905	5,003	58,668
State total						
Lumber	1,894,947	1,081,188	412,226	47,493	5,034	99,910
Veneer & plywood	262,087	193,704	53,938	4,476	450	5,599
Pulp & board	49,505	20,792	28,713	0	0	0
Shake & shingle	60	0	0	0	0	0
Log export	1,139,363	752,777	316,851	38,864	24,617	5,099
Post, pole & piling	39,071	38,306	0	0	0	0
Roundwood chipping	228,307	71,263	74,601	46,387	4,533	1,594
Total _	3,613,340	2,158,029	886,329	137,220	34,634	112,202

^{*} Some sectors were combined to avoid disclosure of individual corporate data.

Table 9b **Log consumption by species** (thousand board feet, Scribner rule)

Economic area	Lodgepole	Western	Other	Red	Other
and industry	pine	redcedar	softwoods	alder	hardwoods
Puget Sound					
Lumber	0	3,036	0	21,526	5,400
Others*	1,470	1,336	0	4,158	3,402
Total	1,470	4,373	0	25,684	8,801
Olympic Peninsula					
Lumber	0	79,350	2,888	85,337	6,307
Veneer & plywood	0	0	0	0	0
Shake & shingle	0	60	0	0	0
Log export	0	0	562	0	0
Post, pole & piling	0	0	0	0	0
Roundwood chipping	0	0	1,553	17,589	1,553
Others*	0	0	0	0	0
Total	0	79,410	5,004	102,926	7,861
Lower Columbia					
Lumber	0	20	0	0	17
Pulp & board	0	0	0	0	0
Log export	0	0	0	0	0
Others*	0	0	0	0	0
Total	0	20	0	0	17
Central Washington	886	0	0	0	0
Inland Empire					
Lumber	28,055	17,161	0	0	0
Others*	2,667	0	0	0	0
Total	30,722	17,161	0	0	0
State total					
Lumber	28,055	99,567	2,888	106,862	11,724
Veneer & plywood	1,470	0	0	0	2,450
Pulp & board	0	0	0	0	0
Shake & shingle	0	60	0	0	0
Log export	0	0	1,022	0	89
Post, pole & piling	0	765	0	0	0
Roundwood chipping	3,552	571	1,553	21,747	2,505
Total	33,077	100,963	5,463	128,610	16,768

^{*} Some sectors were combined to avoid disclosure of individual corporate data.

Table 10a Wood and bark residues—by industry and use (dry weight tons)

Bark Residue

			Bari	k Residue			
Economic area	All	Used					
and industry	Bark	Total	Pulp	Board	Fuel	Other	Unused
Puget Sound							
Lumber	159,327	159,327	0	0	13,267	146,060	0
Log export	0	0	0	0	0	0	0
Others	7,629	7,629	0	0	0	7,629	0
Total	166,956	166,956	0	0	13,267	153,689	0
Olympic Peninsula							
Lumber	303,034	303,034	0	0	219,746	83,288	0
Veneer & plywood	81,637	81,637	0	0	81,637	0	0
Shake & shingle	5,610	5,608	0	0	3	5,605	2
Log export	0	0	0	0	0	0	0
Post, pole & piling	0	0	0	0	0	0	0
Roundwood chipping	0	0	0	0	0	0	0
Others	0	0	0	0	0	0	0
Total	390,281	390,279	0	0	301,386	88,893	2
Lower Columbia							
Lumber	119,348	119,348	0	0	23,847	95,501	0
Pulp & board	0	0	0	0	0	0	0
Log export	0	0	0	0	0	0	0
Others	0	0	0	0	0	0	0
Total	119,348	119,348	0	0	23,847	95,501	0
Central Washington	9,575	9,575	0	0	9,575	0	0
Inland Empire							
Lumber	54,256	54,256	0	0	49,380	4,876	0
Others	35	35	0	0	35	0	0
Total	54,291	54,291	0	0	49,415	4,876	0
State total							
Lumber	645,540	645,540	0	0	315,815	329,725	0
Veneer & plywood	89,295	89,295	0	0	81,672	7,623	0
Pulp & board	0	0	0	0	0	0	0
Shake & shingle	5,616	5,614	0	0	3	5,611	2
Log export	0	0	0	0	0	0	0
Post, pole & piling	0	0	0	0	0	0	0
Roundwood chipping	0	0	0	0	0	0	0
Total	740,451	740,449	0	0	397,490	342,959	2

^{*} Some sectors were combined to avoid disclosure of individual corporate data.

Table 10b Wood and bark residues—production and use (dry weight tons)

Wood Residue

			W	ood Residue				
Economic area	All	All	Used					
and industry	residues	Wood	Total	Pulp	Board	Fuel	Other	Unused
Puget Sound								
Lumber	1,106,799	858,780	858,780	507,338	0	70,512	280,930	0
Others*	82,873	75,244	75,244	36,729	0	9,702	28,813	0
Total	1,189,672	934,024	934,024	544,067	0	80,214	309,743	0
Olympic Peninsula								
Lumber	2,055,493	1,586,449	1,586,449	868,295	38,474	606,252	73,428	0
Veneer & plywood	302,553	220,916	220,916	144,807	0	36,037	40,072	0
Shake & shingle	11,269	5,659	5,448	0	0	203	5,245	211
Log export	0	0	0	0	0	0	0	0
Post, pole & piling	0	0	0	0	0	0	0	0
Roundwood chipping	0	0	0	0	0	0	0	0
Others*	0	0	0	0	0	0	0	0
Total	2,369,315	1,813,024	1,812,813	1,013,102	38,474	642,492	118,745	211
Lower Columbia								
Lumber	907,989	715,542	715,521	546,378	102,116	4,304	62,723	21
Pulp & board	0	0	0	0	0	0	0	0
Log export	0	0	0	0	0	0	0	0
Others*	54,889	54,889	54,889	48,347	5,097	1,445	0	0
Total	962,878	770,431	770,410	594,725	107,213	5,749	62,723	21
Central Washington	72,828	57,389	57,389	12,926	0	44,463	0	0
Inland Empire								
Lumber	379,216	291,729	291,729	185,041	27,730	68,397	10,561	0
Others*	272	237	237	168	5	27	37	0
Total	379,488	291,966	291,966	185,209	27,735	68,424	10,598	0
State total								
Lumber	4,522,325	3,509,889	3,509,868	2,119,978	168,320	793,928	427,642	21
Veneer & plywood	440,577	351,282	351,282	230,051	5,102	47,211	68,918	0
Pulp & board	0	0	0	0	0	0	0	0
Shake & shingle	11,279	5,663	5,452	0	0	203	5,249	211
Log export	0	0	0	0	0	0	0	0
Post, pole & piling	0	0	0	0	0	0	0	0
Roundwood chipping	0	0	0	0	0	0	0	0
Total	4,974,181	3,866,834	3,866,602	2,350,029	173,422	841,342	501,809	232

^{*} Some sectors were combined to avoid disclosure of individual corporate data.

Table 11 Hardwoods consumed

(thousand board feet Scribner)

		Red	Other
Industry	Number of mills	alder	hardwood
Chip	2	3,124	1,329
Sawmills	5	100,163	7,000
State Total	7	103,287	8,329

Table 12 Log consumption—by diameter in inches

(thousand board feet, Scribner)

		 Log diameter 	er in inches		
Economic area and					
industry of operation	Total	less than 5	5 to 10	10 to 20	21 or more
Puget Sound					
Lumber	486,323	20	268,054	157,327	60,923
Others*	190,707	15,183	74,361	87,962	13,201
Total	677,030	15,203	342,415	245,289	74,123
Olympic Peninsula					
Lumber	806,123	21,084	502,020	238,924	44,095
Veneer & plywood	119,235	0	45,969	68,595	4,672
Shake & shingle	60	0	0	6	54
Log export	258,671	0	104,216	149,362	5,092
Post, pole & piling	36,679	0	29,435	7,244	0
Roundwood chipping	128,195	42,905	38,259	30,799	16,233
Others*	49,505	24,753	24,753	0	0
Total	1,398,468	88,742	744,651	494,930	70,145
Lower Columbia					
Lumber	341,728	3,840	181,648	144,326	11,914
Pulp & board	0	0	0	0	0
Log export	683,523	0	186,522	479,816	17,185
Others*	15,463	0	2,319	12,370	773
Total	1,040,714	3,840	370,489	636,512	29,872
Central Washington					
Total	62,632	3,195	18,252	34,574	6,611
Inland Empire					
Lumber	206,999	7,443	186,341	12,020	1,194
Others*	131,722	0	61,934	51,751	18,037
Total	338,721	7,443	248,275	63,771	19,231
State total					
Lumber	1,894,947	32,926	1,153,657	585,399	122,966
Veneer & plywood	262,087	0	126,289	123,199	12,598
Pulp & board	49,505	24,753	24,753	0	0
Shake & shingle	60	0	0	6	54
Log export	1,139,363	0	363,439	738,101	37,777
Post, pole & piling	39,071	0	31,588	7,483	0
Roundwood chipping	228,307	60,745	65,625	64,918	37,018
Total	3,613,340	118,423	1,765,351	1,519,106	210,413

^{*} Some sectors were combined to avoid disclosure of individual corporate data.

Table 13 Number of sawmills—by mill size**

Economic area and	All						
county of operation	Classes	D	С	В	Α	AA	AAA
Puget Sound							
Pierce	3	2	0	0	0	0	1
Snohomish	6	2	0	1	1	1	1
Others*	3	1	0	0	1	1	0
Total	12	5	0	1	2	2	2
Olympic Peninsula							
Clallam	3	0	1	0	0	2	0
Grays Harbor	3	0	1	0	1	0	1
Lewis	7	0	0	0	3	2	2
Others*	3	0	0	0	0	2	1
Total	16	0	2	0	4	6	4
Lower Columbia	7	3	0	0	1	2	1
Central Washington/							
Inland Empire	5	0	1	1	2	1	0
State total	40	8	3	2	9	11	7

+ Class AAA: More than 500 mbf

Class AA: 250-500 mbf Class A: 120-250 mbf Class B: 80-120 mbf Class C: 40-80 mbf Class D: less than 40 mbf

^{**} Tables 13 and 14 use 6 mill class sizes. All other tables use 4 mill class sizes. Mill-size classes indicate the capacity to process logs (in thousand board feet, Scribner scale) during an 8-hour shift.

^{*} Some mill sizes were combined to avoid disclosure of individual corporate data.

Table 14 Sawmills' capacity—by 8-hour single shift and mill size**

(thousand board feet, lumber tally)

Economic area and	Total			Mill Size**			
county of operation	Capacity	D	С	В	Α	AA	AAA
Puget Sound							
Pierce	572	52	0	0	0	0	520
Snohomish	1420	49	0	91	180	500	600
Others*	699	35	0	0	190	474	0
Total	2,691	136	0	91	370	974	1,120
Olympic Peninsula							
Clallam	780	0	60	0	0	720	0
Grays Harbor	925	0	50	0	225	0	650
Lewis	2345	0	0	0	445	700	1,200
Others*	1321	0	0	0	0	651	670
Total	5,371	0	110	0	670	2,071	2,520
Lower Columbia	2,479	16	0	0	225	788	1,450
Central Washington/							
Inland Empire	851	0	79	110	390	272	0
State total	11,392	152	189	201	1,655	4,105	5,090

Class AAA: More than 500 mbf

Class AA: 250-500 mbf
Class A: 120-250 mbf
Class B: 80-120 mbf
Class C: 40-80 mbf
Class D: less than 40 mbf

^{**} Tables 13 and 14 use 6 mill class sizes. All other tables use 4 mill class sizes. Mill-size classes indicate the capacity to process logs (in thousand board feet, Scribner scale) during an 8-hour shift.

^{*} Some mill sizes were combined to avoid disclosure of individual corporate data.

Table 15 Number of sawmills—by selected equipment and mill size**

Economic area	Total					
and size of mill	Mills	Barker	Chipper	Planer	Burner	Kiln
Puget Sound						
Α	6	6	6	6	0	5
В	1	1	1	1	0	1
D	5	4	4	3	1	2
Total	6	11	11	10	1	8
Olympic Peninsula						
Α	14	13	13	9	2	10
С	2	2	2	1	0	1
Total	14	15	15	10	2	11
Lower Columbia						
Α	4	4	3	3	0	2
D	3	1	1	1	0	2
Total	4	5	4	4	0	2 4
Central Washington /						
Inland Empire						
Α	3	3	1	2	1	1
В	1	1	0	1	0	1
С	1	1	0	1	1	1
Total	3	5	1	4	2	3
State Total	40	72	62	56	10	52

Class B: 80-120 mbf Class C: 40-80 mbf Class D: less than 40 mbf

^{**} Mill size indicates the capacity to process logs (in thousand board feet)

Table 16 Number of sawmills—by selected equipment and county

Economic area	AII				
and county of mill	mills	Barker	Chipper	Planer	Kiln
Puget Sound					
Pierce	3	3	3	3	2
Snohomish	6	5	5	4	3
Others*	3	3	3	3	3
Total	12	11	11	10	8
Olympic Peninsula					
Clallam	3	3	3	3	3
Grays Harbor	3	3	3	2	2
Lewis	7	6	6	3	4
Others*	3	3	3	2	2
Total	16	15	15	10	11
Lower Columbia	7	5	4	4	4
Central Washington/ Inland Empire	5	5	1	4	3
State total	40	36	31	28	26

^{*} Some mill sizes were combined to avoid disclosure of individual corporate data.

Table 17 Number of sawmills—by size** and headrig

								Gang	Chipping	Scragg
Economic area		Circu	ılar Saw		E	Bandsaw	•	Saw	Saw	Saw
and mill size **	2ft	4ft	6ft	8ft	2ft	4ft	6ft	2ft	2ft	2ft
Puget Sound										
Α	0	0	0	0	0	3	2	1	2	0
D	0	0	0	0	0	4	1	1	1	1
Others*	0	0	0	0	0	1	0	0	0	0
Total	0	0	0	0	0	8	3	2	3	1
Olympic Peninsula										
Α	0	0	0	0	4	8	1	3	1	2
Others*	0	0	0	0	0	1	1	0	0	0
Total	0	0	0	0	4	9	2	3	1	2
Lower Columbia	1	1	1	0	1	4	1	0	0	0
Central Washington /										
Inland Empire	1	0	0	0	2	3	0	0	0	0
State total										
Α	2	0	0	0	7	14	3	4	. 3	2
В	0	0	0	0	0	2	0	0	0	0
С	0	0	0	0	0	2	1	0	0	0
D	0	1	1	0	0	6	2	1	1	1
Total	2	1	1	0	7	24	6	5	4	3

^{*} Some mill sizes were combined to avoid disclosure of individual corporate data.

Class B: 80-120 mbf Class C: 40-80 mbf

^{**} Mill size indicates the capacity to process logs (in thousand board feet)

Table 18 Sawmills' average operating days, capacities, consumption, production

	• .	•		-	
Economic area	Average annual	Avg single	Avg log	Avg lumber tally	
and mill size**	operating days	shift capacity	consumption	production	
Puget Sound					
Α	224	411	61,150	129,441	
D	228	27	20,685	30,219	
Others*	250	91	16,000	20,000	
Average	234	176	32,612	59,887	
Olympic Peninsula					
Α	221	376	55,269	128,249	
Others*	233	55	16,177	22,300	
Average	227	215	35,723	75,274	
Lower Columbia					
Α	245	616	74,869	161,908	
D	187	5	14,084	32,855	
Average	216	311	44,477	97,381	
Central Washington /					
Inland Empire					
Average	249	170	52,155	79,787	
State Average	229	219	38,799	75,595	

^{*} Some mill sizes were combined to avoid disclosure of individual corporate data.

Class B: 80-120 mbf Class C: 40-80 mbf

^{**} Mill size indicates the capacity to process logs (in thousand board feet)

Table 19 Log consumption by sawmills—by log type

(thousand board feet, Scribner scale)

Economic area	All	Sound	Utility	Peeler	
and mill size	roundwood	logs	logs	cores	Other
Puget Sound					
Α	366,899	366,116	783	0	0
D	103,424	100,864	2,560	0	5
Others*	16,000	16,000	0	0	0
Total	486,323	482,980	3,343	0	5
Olympic Peninsula					
Α	773,770	613,788	159,982	0	0
Others*	32,353	31,265	1,088	0	0
Total	806,123	645,053	161,070	0	0
Lower Columbia					
Α	299,476	299,476	0	0	0
D	42,253	41,395	858	0	0
Total	341,729	340,871	858	0	0
Central Washington /					
Inland Empire	260,773	260,773	0	0	0
State total					
Α	1,631,987	1,471,222	160,765	0	0
В	30,931	30,931	0	0	0
С	86,353	85,265	1,088	0	0
D	145,677	142,259	3,418	0	5
Total	1,894,948	1,729,677	165,271	0	5

^{*} Some mill sizes were combined to avoid disclosure of individual corporate data.

Class A: More than 120 mbf

Class B: 80-120 mbf Class C: 40-80 mbf

^{**} Mill size indicates the capacity to process logs (in thousand board feet)

Table 20 Log consumption by sawmills—by diameter

(thousand board feet, Scribner)

Log diameter in inches

Economic area

200110111110 01100					
and mill size**	Total	less than 5	5 to 10	10 to 20	21 or more
Puget Sound					
Α	366,899	0	214,046	107,894	44,960
D	103,424	20	54,008	39,033	10,363
Others*	16,000	0	0	10,400	5,600
Total	486,323	20	268,054	157,327	60,923
Olympic Peninsula					
Α	773,770	20,010	488,593	227,271	37,895
Others*	32,353	1,074	13,426	11,653	6,200
Total	806,123	21,084	502,020	238,924	44,095
Lower Columbia					
Α	299,476	3,418	164,817	127,820	3,420
D	42,252	423	16,831	16,505	8,493
Total	341,728	3,840	181,648	144,326	11,914
Central Washington /					
Inland Empire	260,773	7,981	201,935	44,822	6,034
State total					
Α	1,631,987	30,869	1,008,800	501,203	91,115
В	30,931	0	8,212	15,924	6,794
С	86,353	1,614	65,806	12,733	6,200
D	145,676	443	70,839	55,538	18,856
Total	1,894,947	32,926	1,153,657	585,399	122,966

^{*} Some mill sizes were combined to avoid disclosure of individual corporate data.

Class A: More than 120 mbf

Class B: 80-120 mbf

Class C: 40-80 mbf

^{**} Mill size indicates the capacity to process logs (in thousand board feet)

Table 21a Log consumption by sawmills—by original owners and mill size** (thousand board feet, Scribner rule)

(,	-,		Bureau	
Economic area	All		National	of Land	Other
and mill size**	Owners	State	Forest	Management	Public
Puget Sound					
Α	366,899	133,141	11,275	0	7,355
D	103,424	11,178	56	0	245
Others*	16,000	9,920	0	0	0
Total	486,323	154,239	11,331	0	7,599
Olympic Peninsula					
Α	773,770	150,809	8,420	322	11,904
Others*	32,353	6,685	215	0	5,442
Total	806,123	157,494	8,634	322	17,345
Lower Columbia					
Α	299,476	47,744	2,372	0	5,405
D	42,252	4,198	14,694	2,099	2,103
Total	341,728	51,942	17,066	2,099	7,507
Central Washington					
/ Inland Empire	260,773	21,561	36,458	13,956	10,203
State total					
Α	1,631,987	345,501	56,584	14,129	34,866
В	30,931	13,354	1,941	149	0
С	86,353	11,005	215	0	5,442
D	145,676	15,376	14,750	2,099	2,347
Total	1,894,947	385,237	73,490	16,377	42,654

^{*} Some mill sizes were combined to avoid disclosure of individual corporate data.

Class B: 80-120 mbf Class C: 40-80 mbf

^{**} Mill size indicates the capacity to process logs (in thousand board feet)

Table 21b Log consumption by sawmills—by original owners and mill size** (thousand board feet, Scribner scale)

	Forest industry						
Economic area and	Own Wood	Other	Native	Farmer and			
mill-size class	Supply	supply	American	misc. private			
Puget Sound							
Α	19,299	155,574	6,405	33,850			
D	13,214	28,102	1,223	49,406			
Others*	0	0	0	6,080			
Total	32,513	183,676	7,628	89,336			
Olympic Peninsula							
Α	73,893	430,396	15,857	82,171			
Others*	0	12,482	974	6,556			
Total	73,893	442,878	16,830	88,726			
Lower Columbia	440.005	445.000	440	40 447			
A D	110,085	115,003	419	18,447			
Total	100 110,185	10,494 125,498	0 419	8,565 27,012			
iotai	110,165	123,496	419	27,012			
Central Washington /							
Inland Empire	13,807	30,989	89,466	44,333			
State total							
Α	217,083	721,073	92,558	150,193			
В	0	6,570	149	8,768			
С	0	16,802	20,414	32,476			
D	13,314	38,596	1,223	57,971			
Total	230,397	783,040	114,344	249,407			

^{*} Some mill sizes were combined to avoid disclosure of individual corporate data.

Class A: More than 120 mbf

Class B: 80-120 mbf Class C: 40-80 mbf

^{**} Mill size indicates the capacity to process logs (in thousand board feet)

Table 22a Logs consumed by sawmills—by counties and original owners (thousand board feet, Scribner scale)

				Bureau	
Economic area and	AII		National	of Land	Other
county of operation	Owners	State	Forest	Management	Public
Puget Sound					
Pierce	129,636	9,390	0	0	0
Snohomish	196,764	91,224	7,054	0	6,000
Others*	159,923	53,626	4,278	0	1,599
Total	486,323	154,239	11,331	0	7,599
Olympic Peninsula					
Clallam	109,760	35,500	215	0	0
Grays Harbor	183,499	36,069	6,105	0	16,072
Lewis	320,849	77,291	2,315	322	1,273
Others*	192,015	8,635	0	0	0
Total	806,123	157,494	8,634	322	17,345
Lower Columbia	341,728	51,942	17,066	2,099	7,507
Central Washington/					
Inland Empire	260,773	21,561	36,458	13,956	10,203
State Total	1,894,947	385,237	73,490	16,377	42,654

^{*} Some counties were combined to avoid disclosure of individual corporate data.

Table 22b Log consumption by sawmills—by counties and original owners (thousand board feet, Scribner scale)

Forest Industry

		•		
Economic area	Own Wood	Other Wood	Native	Farmer and
and county	Supply	Supply	American	misc. private
Puget Sound				
Pierce	13,214	69,588	1,145	36,299
Snohomish	0	70,997	4,025	17,464
Others*	19,299	43,091	2,457	35,574
Total	32,513	183,676	7,628	89,336
Olympic Peninsula				
Clallam	0	59,528	1,786	12,732
Grays Harbor	9,283	103,703	3,196	9,070
Lewis	27,825	166,861	11,848	33,115
Others*	36,785	112,786	0	33,809
Total	73,893	442,878	16,830	88,726
Lower Columbia	110,185	125,498	419	27,012
Central Washington/				
Inland Empire	13,807	30,989	89,466	44,333
State total	230,397	783,040	114,344	249,407

^{*} Some counties were combined to avoid disclosure of individual corporate data.

Table 23a Number of sawmills—by percentage of logs from various sources

National Forest State **Bureau of Land Mgmt** Percent of dependency Economic area and mill size** 0% 1-33% 34-66% 67-100% 0% 1-33% 34-66% 67-100% 1-33% 34-66% 67-100% **Puget Sound** Α D Others* **Total** Olympic Peninsula Others* Total **Lower Columbia** Α D **Total** Central Washington / **Inland Empire** State total Α В С D Total

Class A: More than 120 mbf

Class B: 80-120 mbf Class C: 40-80 mbf Class D: less than 40 mbf

^{*} Some mill sizes were combined to avoid disclosure of individual corporate data.

^{**} Mill size indicates the capacity to process logs (in thousand board feet)

Table 23b Number of sawmills—by log percentage from various sources

Percentage of log dependency

Forest Industry

Economic area		Othe	r Public			Own w	ood supp	ly		Othe	r wood supply	y
and mill size**	0%	1-33%	34-66%	67-100%	0%	1-33%	34-66%	67-100%	0%	1-33%	34-66%	67-100%
Puget Sound												
Α	3	3	0	0	4	2	0	0	1	3	1	1
D	4	1	0	0	3	2	0	0	2	1	2	0
Others*	1	0	0	0	1	0	0	0	1	0	0	0
Total	8	4	0	0	8	4	0	0	4	4	3	1
Olympic Peninsula												
Α	9	5	0	0	8	5	1	0	2	1	8	3
Others*	1	0	1	0	2	0	0	0	0	1	1	0
Total	10	5	1	0	10	5	1	0	2	2	9	3
Lower Columbia												
Α	2	2	0	0	2	0	2	0	0	3	0	1
D	1	2	0	0	2	0	1	0	2	1	0	0
Total	3	4	0	0	4	0	3	0	2	4	0	1
Central Washington	2	3	0	0	3	2	0	0	0	4	1	0
Inland Empire												
State total												
Α	14	13	0	0	15	9	3	0	3	10	9	5
В	2	0	0	0	2	0	0	0	1	0	1	0
С	2	0	1	0	3	0	0	0	0	2	1	0
D	5	3	0	0	5	2	1	0	4	2	2	0
Total	23	16	1	0	25	11	4	0	8	14	13	5

^{*} Some mill sizes were combined to avoid disclosure of individual corporate data.

Class A: More than 120 mbf

Class B: 80-120 mbf Class C: 40-80 mbf

^{**} Mill size indicates the capacity to process logs (in thousand board feet)

Table 23c Number of sawmills—by log percentage from various sources

		Native	American			Farmer and misc. private				
Economic area			Per	centage of log dep	endency					
and industry	0%	1-33%	34-66%	67-100%	0%	1-33%	34-66%	67-100%		
Puget Sound										
Α	2	4	0	0	1	4	1	0		
D	4	1	0	0	0	1	3	1		
Others*	1	0	0	0	0	0	1	0		
Total	7	5	0	0	1	5	5	1		
Olympic Peninsula										
Α	8	6	0	0	0	12	2	0		
Others*	0	2	0	0	0	2	0	0		
Total	8	8	0	0	0	14	2	0		
Lower Columbia										
Α	3	1	0	0	0	4	0	0		
D	3	0	0	0	0	1	1	1		
Total	6	1	0	0	0	5	1	1		
Central Washington/	0	3	1	1	0	4	1	0		
Inland Empire										
State total										
Α	13	13	0	1	1	23	3	0		
В	1	1	0	0	0	1	1	0		
С	0	2	1	0	0	2	1	0		
D	7	1	0	0	0	2	4	2		
Total	21	17	1	1	1	28	9	2		

^{*} Some mill sizes were combined to avoid disclosure of individual corporate data.

Class A: More than 120 mbf

Class B: 80-120 mbf

Class C: Class A: More than 120 mbf

Class D: Class B: 80-120 mbf Class C: 40-80 mbf

^{**} Mill size indicates the capacity to process logs (in thousand board feet)

Table 24a Logs consumed by sawmills—by species and mill size **

(thousand board feet, Scribner scale)

Economic area						Ponderosa
and mill size**	All species	Douglas-fir	Hemlock	True firs	Spruce	pine
Puget Sound						
Α	366,899	207,998	158,601	300	0	0
D	103,424	72,902	336	0	0	224
Others*	16,000	16,000	0	0	0	0
Total	486,323	296,901	158,937	300	0	224
Olympic Peninsula						
Α	773,770	369,496	245,279	820	2,153	3,610
Others*	32,353	6,530	3,809	0	544	0
Total	806,123	376,026	249,088	820	2,697	3,610
Lower Columbia						
Α	299,476	295,492	0	3,984	0	0
D	42,252	19,047	4,201	14,698	1	4,268
Total	341,728	314,540	4,201	18,681	1	4,268
Central Washington /						
Inland Empire	260,773	93,722	0	27,691	2,337	91,807
State total						
Α	1,631,987	966,708	403,880	32,795	4,489	42,498
В	30,931	16,000	0	0	0	0
С	86,353	6,530	3,809	0	544	52,920
D	145,676	91,949	4,538	14,698	1	4,492
Total	1,894,947	1,081,188	412,226	47,493	5,034	99,910

^{*} Some mill sizes were combined to avoid disclosure of individual corporate data.

Class A: More than 120 mbf

Class B: 80-120 mbf Class C: 40-80 mbf Class D: less than 40 mbf

^{**} Mill size indicates the capacity to process logs (in thousand board feet)

Table 24b Log consumption by sawmills— by species and mill size** (thousand board feet, Scribner scale)

Economic area	Lodgepole	Western	Other		Other
and mill-size class	pine	redcedar	softwoods	Red alder	hardwoods
Puget Sound					
Α	0	0	0	0	0
D	0	3,036	0	21,526	5,400
Others*	0	0	0	0	0
Total	0	3,036	0	21,526	5,400
Olympic Peninsula					
Α	0	79,350	2,888	64,940	5,234
Others*	0	0	0	20,397	1,074
Total	0	79,350	2,888	85,337	6,307
Lower Columbia					
Α	0	0	0	0	0
D	0	20	0	0	17
Total	0	20	0	0	17
Central Washington /					
Inland Empire	28,055	17,161	0	0	0
2					
State total	00.075	04.500	0.000	0.4.0.40	5.004
A	26,975	81,580	2,888	64,940	5,234
В	0	14,931	0	0	0
С	1,080	0	0	20,397	1,074
D	0	3,056	0	21,526	5,417
Total	28,055	99,567	2,888	106,862	11,724

Class A: More than 120 mbf

Class B: 80-120 mbf Class C: 40-80 mbf

^{*} Some mill sizes were combined to avoid disclosure of individual corporate data.

^{**} Mill size indicates the capacity to process logs (in thousand board feet)

Table 25a Log consumption by sawmills—by species and county

(thousand board feet, Scribner)

Economic area	ŕ					Ponderosa
and county	All species	Douglas-fir	Hemlock	True firs	Spruce	pine
Puget Sound						
Pierce	129,636	112,304	15,464	0	0	0
Snohomish	196,764	101,806	90,802	300	0	224
Others*	159,923	82,791	52,671	0	0	0
Total	486,323	296,901	158,937	300	0	224
Olympic Peninsula						
Clallam	109,760	29,814	57,045	0	1,431	0
Grays Harbor	183,499	72,838	70,117	0	544	0
Lewis	320,849	131,614	71,670	820	722	3,610
Others*	192,015	141,760	50,255	0	0	0
Total	806,123	376,026	249,088	820	2,697	3,610
Lower Columbia	341,728	314,540	4,201	18,681	1	4,268
Central Washington/						
Inland Empire	260,773	93,722	0	27,691	2,337	91,807
State Total	1,894,947	1,081,188	412,226	47,493	5,034	99,910

^{*} Some counties were combined to avoid disclosure of individual corporate data.

Table 25b Log consumed by sawmills—by species and county (thousand board feet, Scribner)

Economic area and	Lodgepole	Western	Other	Red	Other
county of operation	pine	redcedar	softwoods	alder	hardwoods
Puget Sound					
Pierce	0	1,868	0	0	0
Snohomish	0	1,168	0	0	2,464
Others*	0	0	0	21,526	2,935
Total	0	3,036	0	21,526	5,400
Olympic Peninsula					
Clallam	0	0	0	20,397	1,074
Grays Harbor	0	40,000	0	0	0
Lewis	0	39,350	2,888	64,940	5,234
Others*	0	0	0	0	0
Total	0	79,350	2,888	85,337	6,307
Lower Columbia	0	20	0	0	17
Central Washington/ Inland Empire	28,055	17,161	0	0	0
State total	28,055	99,567	2,888	106,862	11,724

^{*} Some counties were combined to avoid disclosure of individual corporate data.

Table 26 Wood and bark residues — by county (dry weight)

Economic area and

county of operation	All residues	Wood Residues	Bark Residues
Puget Sound			
Pierce	139,735	103,604	36,131
Snohomish	266,399	205,355	61,044
Others	255,600	193,448	62,152
Total	661,734	502,407	159,327
Olympic Peninsula			
Clallam	197,597	150,503	47,094
Grays Harbor	222,046	170,917	51,129
Lewis	547,216	410,670	136,546
Others	291,046	222,781	68,265
Total	1,257,905	954,871	303,034
Lower Columbia	529,738	410,390	119,348
Central Washington/			
Inland Empire	268,212	204,381	63,831
State Total	2,717,589	2,072,049	645,540

^{*} Some mill sizes were combined to avoid disclosure of individual corporate data.

Table 27a Wood residues (all types) from sawmills—mill size** and use (dry weight tons)

All Types Total Economic area and mill size** **Total** used Pulp **Board** Fuel Other Unused Puget Sound Α 420,173 420,173 304,721 0 22.139 93,313 0 D 0 0 71,234 71,234 23,413 21,510 26,311 11,000 7,200 3,800 Others 11,000 0 0 335,334 43,649 **Total** 502,407 502,407 0 123,424 0 Olympic Peninsula 925,774 925,774 549,386 14,249 325,675 36.464 0 Α 29,097 Others 29,097 29,097 0 0 0 Total 954,871 954,871 549,386 14,249 354,772 36,464 0 **Lower Columbia** 356,197 356,197 296,867 39,661 0 Α 1,548 18,121 D 54,193 54,178 44,722 9.369 0 87 15 15 **Total** 410,390 410,375 341,589 39,661 1,635 27,490 **Central Washington** / Inland Empire 204,381 204,381 116,855 10,270 73,345 3,911 0 State total Α 1,852,607 1,260,787 64,180 377,488 150,152 0 1,852,607 5,457 В 7,200 13,532 26,189 26,189 0 0 С 67,826 67,826 7,042 0 60,784 0 0 D 125,427 21,597 35,680 15 125,412 68,135 0 **Total** 2,072,049 2,072,034 1,343,164 64,180 473,401 191,289 15

Class A: More than 120 mbf

Class B: 80-120 mbf Class C: 40-80 mbf

Class D: less than 40 mbf

^{*} Some mill sizes were combined to avoid disclosure of individual corporate data.

^{**} Mill size indicates the capacity to process logs (in thousand board feet)

Table 27b Coarse residues from sawmills—mill size** and use (dry weight tons)

Coarse **Economic area** Total and mill-size class **Total** Unused used Pulp **Board** Fuel Other **Puget Sound** Α 272,611 272,611 255,381 0 16,200 1,030 0 D 40,117 40,117 23,413 0 16,200 504 0 7,200 Others 7,200 7,200 0 0 0 Total 319,928 319,928 285,994 0 32,400 1,534 0 Olympic Peninsula 172,084 601,859 601,859 429,581 0 194 0 Others 20,159 20,159 0 20,159 0 0 0 **Total** 622,018 622,018 429,581 192,243 194 0 **Lower Columbia** 233,147 233,147 0 0 0 0 Α 233,147 D 35,486 0 87 0 35,471 35,384 15 268,633 268,618 268,531 0 87 0 15 Total Central Washington / **Inland Empire** 143,617 143,617 80,445 0 63,172 0 0 State total 1,224 Α 1,209,605 1,209,605 998,554 0 209,827 0 В 0 0 17,142 17,142 7,200 9,942 0 С 0 0 51,846 51,846 0 51,846 0 75,603 75,588 58,797 16,287 504 15 1,354,196 1,354,181 1,064,551 287,902 **Total** 0 1,728 15

Class A: More than 120 mbf

Class B: 80-120 mbf Class C: 40-80 mbf Class D: less than 40 mbf

^{*} Some mill sizes were combined to avoid disclosure of individual corporate data.

^{**} Mill size indicates the capacity to process logs (in thousand board feet)

Table 27c Medium wood residue from sawmills—by mill size** and use (dry weight tons)

Medium

Economic area		Total						
and mill-size class	Total	used	Pulp	Board	Fu	el	Other	Unused
Puget Sound								
Α	62,131	62,131	3,600)	0	989	57,542	. 0
D	9,371	9,371	C)	0	360	9,011	0
Others	1,600	1,600	C)	0	0	1,600	0
Total	73,102	73,102	3,600)	0	1,349	68,153	0
Olympic Peninsula								
Α	124,872	124,872	36,411		14,249	71,602	2,610	0
Others	0	C	C)	0	0	0	0
Total	124,872	124,872	36,411		14,249	71,602	2,610	0
Lower Columbia								
Α	51,810	51,810	9,403	3	32,913	1,548	7,946	0
D	7,864	7,864	3,932	2	0	0	3,932	. 0
Total	59,674	59,674	13,335	i	32,913	1,548	11,878	0
Central Washington /								
Inland Empire	26,562	26,562	11,829)	10,270	552	3,911	0
State total								
Α	256,124	256,124	54,201		57,432	74,139	70,352	. 0
В	3,809	3,809	C)	0	552	3,257	0
С	7,042	7,042	7,042	2	0	0	0	0
D	17,235	17,235	3,932	2	0	360	12,943	0
Total	284,210	284,210	65,175	5	57,432	75,051	86,552	. 0

^{*} Some mill sizes were combined to avoid disclosure of individual corporate data.

Class A: More than 120 mbf

Class B: 80-120 mbf Class C: 40-80 mbf

Class D: less than 40 mbf

^{**} Mill size indicates the capacity to process logs (in thousand board feet)

Continued

Table 27d Fine wood residues from sawmills—by mill size** and use (dry weight tons)

Fine

Economic area		Total					
and mill-size class	Total	used	Pulp	Board	Fuel	Other	Unused
Puget Sound							
Pierce	24,840	24,840	13,597	0	4,950	6,293	0
Snohomish	41,954	41,954	32,143	0	4,950	4,861	0
Others	42,583	42,583	0	0	0	42,583	0
Total	109,377	109,377	45,740	0	9,900	53,737	0
Olympic Peninsula							
Clallam	32,251	32,251	24,523	0	7,728	0	0
Grays Harbor	35,151	35,151	0	0	35,151	0	0
Lewis	93,648	93,648	29,234	0	30,754	33,660	0
Others	46,931	46,931	29,637	0	17,294	0	0
Total	207,981	207,981	83,394	0	90,927	33,660	0
Lower Columbia	82,083	82,083	59,723	6,748	0	15,612	0
Central Washington/							
Inland Empire	34,202	34,202	24,581	0	9,621	0	0
State total	433,643	433,643	213,438	6,748	110,448	103,009	0

^{*} Some mill sizes were combined to avoid disclosure of individual corporate data.

Class A: More than 120 mbf

Class B: 80-120 mbf Class C: 40-80 mbf

Class D: less than 40 mbf

^{**} Mill size indicates the capacity to process logs (in thousand board feet)

Table 28 Bark residues from sawmills—by mill size** and use (dry weight tons)

Used

Economic area		Total					
and mill size	Total	used	Pulp	Board	Fuel	Other	Unused
Puget Sound							
Α	124,263	124,263	0	0	0	124,263	0
D	31,864	31,864	0	0	13,267	18,597	0
Others	3,200	3,200	0	0	0	3,200	0
Total	159,327	159,327	0	0	13,267	146,060	0
Olympic Peninsula							
А	289,850	289,850	0	0	206,562	83,288	0
Others	13,184	13,184	0	0	13,184	0	0
Total	303,034	303,034	0	0	219,746	83,288	0
Lower Columbia							
Α	103,622	103,622	0	0	15,984	87,638	0
D	15,726	15,726	0	0	7,863	7,863	0
Total	119,348	119,348	0	0	23,847	95,501	0
Central Washington /							
Inland Empire	63,831	63,831	0	0	58,955	4,876	0
State total							
Α	563,064	563,064	0	0	267,374	295,690	0
В	7,619	7,619	0	0	44	7,575	0
С	27,267	27,267	0	0	27,267	0	0
D	47,590	47,590	0	0	21,130	26,460	0
Total	645,540	645,540	0	0	315,815	329,725	0

^{*} Some mill sizes were combined to avoid disclosure of individual corporate data.

Class A: More than 120 mbf

Class B: 80-120 mbf Class C: 40-80 mbf

Class D: less than 40 mbf

^{**} Mill size indicates the capacity to process logs (in thousand board feet)

Table 29a All types wood residue—by use and county (dry weight tons)

Economic area		Total					
and mill size	Total	used	Pulp	Board	Fuel	Other	Unused
Puget Sound							
Pierce	103,603	103,603	58,095	0	22,499	23,010	0
Snohomish	205,357	205,357	151,846	0	21,150	32,359	0
Others	193,448	193,448	125,393	0	0	68,055	0
Total	502,408	502,408	335,334	0	43,649	123,424	0
Olympic Peninsula							
Clallam	150,503	150,503	122,616	0	27,887	0	0
Grays Harbor	170,916	170,916	110,887	0	58,972	1,058	0
Lewis	410,672	410,672	132,651	3,524	240,835	33,660	0
Others	222,782	222,782	183,232	10,725	27,078	1,746	0
Total	954,873	954,873	549,386	14,249	354,772	36,464	0
Lower Columbia	410,390	410,375	341,589	39,661	1,635	27,490	15
Central Washington/							
Inland Empire	204,381	204,381	116,855	10,270	73,345	3,911	0
State Total	2,072,052	2,072,037	1,343,164	64,180	473,401	191,289	15

^{*} Some counties were combined to avoid disclosure of individual corporate data.

Continued:

Table 29b Coarse wood residues—by use and county (dry weight tons)

Coarse

Economic area		Total					
and mill size	Total	used	Pulp	Board	Fuel	Other	Unused
Puget Sound							
Pierce	60,698	60,698	44,498	0	16,200	0	0
Snohomish	132,807	132,807	116,103	0	16,200	504	0
Others*	126,423	126,423	125,393	0	0	1,030	0
Total	319,928	319,928	285,994	0	32,400	1,534	0
Olympic Peninsula							
Clallam	100,417	100,417	80,258	0	20,159	0	0
Grays Harbor	111,081	111,081	110,887	0	0	194	0
Lewis	256,925	256,925	84,841	0	172,084	0	0
Others*	153,595	153,595	153,595	0	0	0	0
Total	622,018	622,018	429,581	0	192,243	194	0
Lower Columbia	268,633	268,618	268,531	0	87	0	15
Central Washington/							
Inland Empire	143,617	143,617	80,445	0	63,172	0	0
State total	1,354,196	1,354,181	1,064,551	0	287,902	1,728	15

^{*} Some counties were combined to avoid disclosure of individual corporate data.

Continued

Table 29c Fine wood residue—by use and county (dry weight tons)

Fine

Economic area and		Total					
county of operation	Total	used	Pulp	Board	Fuel	Other	Unused
Puget Sound							_
Pierce	24,840	24,840	13,597	0	4,950	6,293	0
Snohomish	41,954	41,954	32,143	0	4,950	4,861	0
Others	42,583	42,583	0	0	0	42,583	0
Total	109,377	109,377	45,740	0	9,900	53,737	0
Olympic Peninsula							
Clallam	32,251	32,251	24,523	0	7,728	0	0
Grays Harbor	35,151	35,151	0	0	35,151	0	0
Lewis	93,648	93,648	29,234	0	30,754	33,660	0
Others	46,931	46,931	29,637	0	17,294	0	0
Total	207,981	207,981	83,394	0	90,927	33,660	0
Lower Columbia	82,083	82,083	59,723	6,748	0	15,612	0
Central Washington/							
Inland Empire	34,202	34,202	24,581	0	9,621	0	0
State total	433,643	433,643	213,438	6,748	110,448	103,009	0

^{*} Some counties were combined to avoid disclosure of individual corporate data.

Continued

Table 29d **Medium wood residues —by use and county** (dry weight tons)

Medium

Economic area and		Total					
county of operation	Total	used	Pulp	Board	Fuel	Other	Unused
Puget Sound							_
Pierce	48,777	48,777	0	0	3,642	45,135	0
Snohomish	81,223	81,223	9,720	0	0	71,503	0
Others*	65,994	65,994	0	0	0	65,994	0
Total	195,994	195,994	9,720	0	3,642	182,632	0
Olympic Peninsula							
Clallam	48,154	48,154	48,154	0	0	0	0
Grays Harbor	66,649	66,649	0	0	64,316	2,333	0
Lewis	139,637	139,637	27,528	9,515	102,594	0	0
Others*	60,090	60,090	0	28,959	26,417	4,714	0
Total	314,530	314,530	75,682	38,474	193,327	7,047	0
Lower Columbia	161,118	161,118	36,004	88,866	4,179	32,069	0
Inland Empire	71,720	71,720	31,938	27,730	1,491	10,561	0
State Total	743,362	743,362	153,344	155,070	202,639	232,309	0

^{*} Some counties were combined to avoid disclosure of individual corporate data.

Table 30 Lumber production—by headrig and county

(thousand board feet, Scribner)

						Scragg
Economic area and	A.II. 4	o: .	. .		o	double cut
county of operation	All types	Circular saw	Band saw	Gang saw	Chipping saw	saw
Puget Sound						
Pierce	225,819	0	42,943	169,376	13,500	0
Snohomish	377,370	0	295,276	0	82,094	0
Others*	344,551	0	330,905	0	1,939	11,707
Total	947,740	0	669,124	169,376	97,533	11,707
Olympic Peninsula						
Clallam	256,537	0	256,537	0	0	0
Grays Harbor	319,557	0	318,457	1,100	0	0
Lewis	837,341	0	521,108	94,990	157,326	43,120
Others*	426,653	0	182,799	243,854	0	0
Total	1,840,088	0	1,278,901	339,944	157,326	43,120
Lower Columbia	746,196	148,108	430,171	167,917	0	0
Central Washington/						
Inland Empire	398,937	13,165	385,772	0	0	0
State Total	3,932,961	161,273	2,763,968	677,237	254,859	54,827

^{*} Some counties were combined to avoid disclosure of individual corporate data.

Table 31 Lumber produced by sawmills—by softwood and hardwood

(thousand board feet, Lumber tally)

Economic area

and mil size	Total	Softwood	Hardwood
Puget Sound			
Α	776,644	776,644	0
D	151,096	108,377	42,719
Others*	20,000	20,000	0
Total	947,740	905,021	42,719
Olympic Peninsula			
Α	1,795,489	1,682,997	112,492
Others*	44,599	11,000	33,599
Total	1,840,088	1,693,997	146,091
Lower Columbia			
Α	647,631	647,631	0
D	98,565	98,554	11
Total	746,196	746,185	11
Central Washington			
Total	398,937	398,937	0
State Total	3,932,961	3,744,140	188,821

Class A: More than 120 mbf

Class B: 80-120 mbf Class C: 40-80 mbf

Class D: less than 40 mbf

^{*} Some mill sizes were combined to avoid disclosure of individual corporate data.

^{**} Mill size indicates the capacity to process logs (in thousand board feet)

Table 32 Number of veneer and plywood mills—by lathe diameter (Lathe log diameter limit in inches)

		Layup			
Economic area	Total	only	10-19	20-29	30-39
Puget Sound	2	1	0	0	1
Olympic Peninsula	4	1	0	0	3
Lower Columbia	1	0	0	0	1
Inland Empire	1	0	0	1	0
State Total	8	2	0	1	5

Table 33 Veneer and plywood mills—by minimum core size (inches)

Economic area	Total	3	4 No lath	е
Puget Sound	2	1	0	1
Olympic Peninsula	4	0	3	1
Lower Columbia	0	0	0	0
Inland Empire	1	1	0	0
State total	7	2	3	2

Table 34 Veneer and plywood mills—by 8-Hour single shift capacity (thousand square feet, 3/8-inch)

	Veneer	Layup	Veneer and	d Layup
Economic area	only	only	Veneer	Layup
Puget Sound	380	135	0	0
Olympic Peninsula	400	292	680	650
Lower Columbia	0	0	322	206
Inland Empire	0	0	280	272
State Total	780	427	1,282	1,128

Table 35 Logs consumed by veneer and plywood mills—by diameter

Minimum log diameter	Volume	Percent
Less than 5 inches	0	0
5.0 to 10.9 inches	126,289	48
11.0 to 20.9 inches	123,199	47
21 inches or more	12,598	5
State total	262.087	100

Table 36 Veneer and plywood production

(thousand square feet, 3/8-inch basis)

1		
	Veneer	622,631
	Plywood	468,554

Table 37 Number of veneer and plywood mills—by selected equipment

Economic area	Total	4-foot	8-foot		Veneer	Core	Cold	Hot	
and county of operation	Mills	lathe	lathe	Slicer	chipper	chipper	press	press	Burner
State total	8	1	6	0	6	5	1	5	2

Table 38 Average number of operating days —veneer and plywood mills

Average days

Mill type	statewide	Mills
State average	276	8

Table 39 Wood and bark residues from veneer and plywood mills—by use (bone dry tons)

Used

		Total					
Economic area	Total	used	Pulp	Board	Fuel	Other	Unused
Puget Sound							
Coarse	73,590	73,590	36,729	0	8,052	28,809	0
Medium	0	0	0	0	0	0	0
Fine	1,650	1,650	0	0	1,650	0	0
Total	75,240	75,240	36,729	0	9,702	28,809	0
Olympic Peninsula							
Coarse	213,709	213,709	144,807	0	28,830	40,072	0
Medium	0	0	0	0	0	0	0
Fine	7,207	7,207	0	0	7,207	0	0
Total	220,916	220,916	144,807	0	36,037	40,072	0
Lower Columbia							
Coarse	53,444	53,444	48,347	5,097	0	0	0
Medium	0	0	0	0	0	0	0
Fine	1,445	1,445	0	0	1,445	0	0
Total	54,889	54,889	48,347	5,097	1,445	0	0
Inland Empire							
Coarse	237	237	168	5	27	37	0
Medium	0	0	0	0	0	0	0
Fine	0	0	0	0	0	0	0
Total	237	237	168	5	27	37	0
State total							
Coarse	340,980	340,980	230,051	5,102	36,909	68,918	0
Medium	0	0	0	0	0	0	0
Fine	10,302	10,302	0	0	10,302	0	0
Total	351,282	351,282	230,051	5,102	47,211	68,918	0

Table 40 Numbers of Pulp Mills by processing type

	All	Semi-			
Economic area	mills	Sulfite	Sulfate	Groundwood	Chemical
Puget Sound	2	0	1	1	0
Olympic Peninsula	3	1	1	1	0
Lower Columbia	4	1	2	1	0
Inland Empire	2	0	1	1	0
State total	11	2	5	4	0

Table 41 Pulp mill capacity (single 8-hour shift)—by type of mill (bone dry tons)

Pulp mill type	Capacity	Number
Sulfite	800	2
Sulfate	6,575	6
Groundwood and Semichemical	2,228	3
State total	9,603	11

Table 42 Pulp mill production—by product, area and type of operation (bone dry tons)

	Products							
	All		Bleached	Unbleached	Other	Market		
Economic area	products	Newsprint	paper	paper	paper	pulp		
Puget Sound	482,130	0	20,500	18,000	386,330	57,300		
Olympic Peninsula	562,594	21,641	0	317,874	0	223,079		
Lower Columbia	2,597,148	314,382	272,564	255,410	1,754,792	0		
Inland Empire	609,102	195,338	158,279	135,296	0	120,189		
State total	4,250,974	531,361	451,343	726,580	2,141,122	400,568		
Type of Operation								
Sulfite	512,884	0	272,564	0	105,320	135,000		
Sulfate	2,571,218	0	178,779	611,771	1,515,100	265,568		
Groundwood	1,166,872	531,361	0	114,809	520,702	0		
State total	4,250,974	531,361	451,343	726,580	2,141,122	400,568		

Table 43 Wood fiber consumption by pulp mills—by fiber type (bone dry tons)

			Chips				
		Total	From mill	From	From	Sawdust	Waste
Economic area	Total	Chips	residues	chip mill	logs	shavings	paper
Puget Sound	776,607	730,000	548,000	182,000	0	0	46,607
Olympic Peninsula	1,397,598	785,521	351,063	434,458	371,288	82,803	157,986
Lower Columbia	3,778,029	3,197,928	1,985,316	1,212,612	0	130,927	449,174
Inland Empire	928,665	706,726	467,212	239,514	0	83,000	138,939
State total	6,880,899	5,420,175	3,351,591	2,068,584	371,288	296,730	792,706

Table 44 Roundwood chip consumption by pulp mills—by species (bone dry tons)

	All	Douglas-		True		Ponderosa	Lodgepole	Western	Other	Red	Other
Economic area	species	fir	Hemlock	fir	Spruce	pine	pine	redcedar	conifer	alder	hardwood
Puget Sound	182,000	145,600	27,300	3,640	0	0	0	5,460	0	0	0
Olympic Peninsula	434,458	101,490	331,429	0	1,539	0	0	0	0	0	0
Lower Columbia	1,212,612	768,196	170,786	21,000	0	78,443	60,330	7,000	0	86,483	20,375
Inland Empire	233,000	116,500	0	0	0	0	0	23,300	69,900	0	23,300
State total	2,062,070	1,131,785	529,515	24,640	1,539	78,443	60,330	35,760	69,900	86,483	43,675

Table 45 Logs, sawdust and roundwood chip use by pulp mills—by state (bone dry tons)

						British	Other
Economic area	Total	Washington	Oregon	Idaho	Montana	Columbia	States
Puget Sound							
Roundwood chips	182,000	182,000	0	0	0	0	0
Sawdust	0	0	0	0	0	0	0
Logs	0	0	0	0	0	0	0
Total	182,000	182,000	0	0	0	0	0
Olympic Peninsula							
Roundwood chips	434,458	426,658	7,800	0	0	0	0
Sawdust	82,803	82,803	0	0	0	0	0
Logs	371,288	371,288	0	0	0	0	0
Total	888,549	880,749	7,800	0	0	0	0
Lower Columbia							
Roundwood chips	1,212,612	603,386	603,049	0	0	0	6,177
Sawdust	130,927	78,556	52,371	0	0	0	0
Logs	0	0	0	0	0	0	0
Total	1,343,539	681,942	655,420	0	0	0	6,177
Inland Empire							
Roundwood chips	239,514	116,500	58,511	27,013	34,950	2,540	0
Sawdust	83,000	83,000	0	0	0	0	0
Logs	0	0	0	0	0	0	0
Total	322,514	199,500	58,511	27,013	34,950	2,540	0
State total							
Roundwood chips	2,068,584	1,328,544	669,360	27,013	34,950	2,540	6,177
Sawdust	296,730	244,359	52,371	0	0	0	0
Logs	371,288	371,288	0	0	24.050	0	0
Total	2,736,602	1,944,190	721,730	27,013	34,950	2,540	6,177

These totals do not include waste paper or chips from mill residues

Table 46 Shake and shingle mill capacity and operating days

Total single shift capacity (Squares)

Average number of Economic area Number Shake Shingle Other operating days / year State total 8 45 457 60 108

Table 47 Shake and shingle mills with selected equipment

Economic area	Chipper	Barker	Burner	None	
State Total		0	0	0	8

Table 48 Wood consumption by shake and shingle mills—by type

(thousand board feet, Scribner)

	All	Sound	Utility	
Economic area	types	logs	logs	Other*
State total	1,481	48	12	1,421

Table 49 Shake and shingle mill production

(squares)

			Product	
Economic area	Total	Shakes	Shingles	Other
Puget Sound	20	20	0	0
Olympic Peninsula	27,286	3,935	20,000	3,351
State total	27,306	3,955	20,000	3,351

Table 50 Log consumption by shake and shingle mills—by original owners (thousand board feet, Scribner)

				Bureau of		Forest i	ndustry		Farmer,		
Economic area	All		National	Land	Other	Own wood	Other wood	Native	misc.		
and county	owners	State	Forest	Management	public	supply	supply	American	private		
Puget Sound	0	0	0	0	0	0	0	0	0		
Olympic Peninsula											
Clallam	0	0	0	0	0	0	0	0	0		
Grays Harbor	60	0	0	0	0	30	12	12	6		
Lewis	0	0	0	0	0	0	0	0	0		
Total	60	0	0	0	0	30	12	12	6		
State total	60	0	0	0	0	30	12	12	6		

Table 51 Log consumption by shake and shingle mills—by diameter (thousand board feet, Scribner)

		I	Log diameter	in inches	
	Total	less than 5	5 to 10	10 to 20	21 or more
Total	60	0	0	6	54

Table 52a Wood and bark residues—production by shake and shingle mills (dry weight tons)

Economic area and All residues **Wood Residues** Used county of operation Total Used Unused **Total** Unused **Puget Sound** 10 10 0 0 Olympic Peninsula Clallam 208 206 2 198 0 198 Grays Harbor 1,061 850 211 1,061 850 211 Lewis 10,000 10,000 0 4,400 4,400 0 **Total** 11,269 11,056 213 5,659 5,448 211 11,279 11,066 5,663 5,452 211 State total 213

Table 52b Wood and bark residues -- production by shake and shingle mills (dry weight tons)

Economic area	Bar	k Residue	
and county	Total	Used	Unused
Puget Sound	6	6	0
Olympic Peninsula			
Clallam	10	8	2
Grays Harbor	0	0	0
Lewis	5,600	5,600	0
Total	5,610	5,608	2
State total	5,616	5,614	2

Table 53a Wood residues—by use and economic area

(dry weight tons)

All Types

		Total				
Economic area and	Total	used	Pulp	Fuel	Other	Unused
Puget Sound	4	4	0	0	4	0
Olympic Peninsula	5,659	5,448	0	203	5,245	211
State Total	5,663	5,452	0	203	5,249	211

Table 53b Wood residues—by use and economic area

(dry weight tons)

Coarse

		Total				
Economic area	Total	used	Pulp	Fuel	Other	Unused
Puget Sound	4	4	0	0	4	0
Olympic Peninsula	5,654	5,443	0	198	5,245	211
State total	5,658	5,447	0	198	5,249	211

Table 53c Wood residues—by use and economic area

(dry weight tons)

Fine

		Total				
Economic area	Total	used	Pulp	Fuel	Other	Unused
Puget Sound	0	0	0	0	0	0
Olympic Peninsula	5	5	0	5	0	0
State total	5	5	0	5	0	0

Table 53d Bark residues—by use and economic area

(dry weight tons)

		Total				
Economic area	Total	used	Pulp	Fuel	Other	Unused
Puget Sound	6	6	0	0	6	0
Olympic Peninsula	5,610	5,608	0	3	5,605	2
State total	5,616	5,614	0	3	5,611	2

Ponderosa

Other

Table 54 Export logs—by diameter in inches

(thousand board feet, Scribner)

Diameter in inches

Port	Total	Less than 5	5 to 11	11 to 21	21 or more
Everett	20,499	0	7,995	10,045	2,460
Grays Harbor	86,719	0	54,927	26,378	5,415
Longview	633,005	0	163,789	452,536	16,680
Olympia	133,127	0	41,269	90,526	1,331
Port Angeles	94,679	0	38,339	50,812	5,528
Seattle	110,251	0	32,495	70,738	7,018
Tacoma	61,038	0	24,627	32,014	4,398
State total	1,139,318	0	363,440	733,048	42,830

Table 55 Export logs—by species

(thousand board feet, Scribner rule)

						Ponderosa	Other	
Port	All species	Douglas-fir	Hemlock	True firs	Spruce	Pine	conifers	Hardwoods
Everett	20,499	2,050	14,349	2,050	2,050	0	0	0
Grays Harbor	86,719	29,628	50,952	2,527	3,250	0	362	0
Longview	633,005	484,072	120,095	19,700	4,040	5,099	0	0
Olympia	133,127	111,827	19,969	1,331	0	0	0	0
Port Angeles	94,679	25,055	56,414	266	12,744	0	200	0
Seattle	110,251	74,341	26,341	7,098	2,028	0	354	89
Tacoma	61,038	25,804	28,731	5,893	505	0	105	0
State total	1,139,318	752,777	316,851	38,864	24,617	5,099	1,022	89

Table 56 Export logs—by port and original owners

(thousand board feet, Scribner rule)

Forest industry

		Own	Other		Farmer and
		wood	wood	Native	misc.
Port	Total	supply	supply	American	private
Everett	20,499	0	18,449	1,025	1,025
Grays Harbor	86,719	0	30,318	15,159	41,242
Longview	633,005	486,602	98,202	9,640	38,561
Olympia	133,127	93,189	23,963	2,663	13,313
Port Angeles	94,679	9,689	57,786	0	27,204
Seattle	110,251	50,697	58,668	443	443
Tacoma	61,038	50,518	9,468	526	526
Total	1,139,408	690,695	296,854	29,456	122,314

Table 57 Post, pole and piling mills—by capacity and operating days

Daily capacity

(thousand board feet, Average number of Scribner scale)

operating days in 2014

Economic area	Mills	Peeling	Treatment	Peeling	Treatment
State total	5	133	0	203	300

Table 58 Log consumption by post, pole and piling mills—by log diameter (thousand board feet, Scribner)

Diameter in inches

Economic area	Total	Less than 5	5 to 11	11 to 21	21 or more
Puget Sound	2,392	0	2,153	239	0
Olympic Peninsula	36,679	0	29,435	7,244	0
State total	39,071	0	31,588	7,483	0

Table 59 Post, pole, and piling mills production—by treatment (thousand board feet, Scribner scale)

	Total	Untreated	Treated
State total	55,730	40,052	15,678

Table 60 Number of chip mills—by capacity and operating days

8-hour capacity Avg. days

Economic area Mills bone dry tons operated

State Total 10 4,205 241

Table 61 Log consumption by log chipping mills—by diameter in inches

(thousand board feet, Scribner)

Diameter in inches

Economic area	Total	Less than 5	5 to 11	11 to 21	or more
Puget Sound	37,921	15,183	11,376	5,681	5,681
Olympic Peninsula	128,195	42,905	38,259	30,799	16,233
Central Washington	8,858	2,657	2,657	1,772	1,772
Inland Empire	53,333	0	13,333	26,667	13,333
State total	228,307	60,745	65,625	64,918	37,018

Table 62 Log consumption by log chip mills—by original owners

(thousand board feet, Scribner scale)

						Forest in	ndustry		Farmer,
	AII	National			Other	Own	Other		misc.
Economic area	owners	Forest	State	BLM	public	supply	supply	Tribes	private
Puget Sound	37,921	2,646	2,267	0	761	0	23,719	2,455	6,073
Olympic Peninsula	128,195	11,010	7,636	0	3,107	18,666	70,884	8,400	8,492
Central Washington	8,858	266	1,506	0	0	0	6,644	0	443
Inland Empire	53,333	18,667	2,667	0	0	0	29,333	0	2,667
State Total	228,307	32,588	14,075	0	3,868	18,666	130,580	10,856	17,675

Table 63 Chip mills—production

(bone dry tons)

Economic area	Chip production
Central Washington	47,692
Inland Empire	170,000
Olympic Peninsula	1,597,240
Puget Sound	102,364
State total	1,917,296